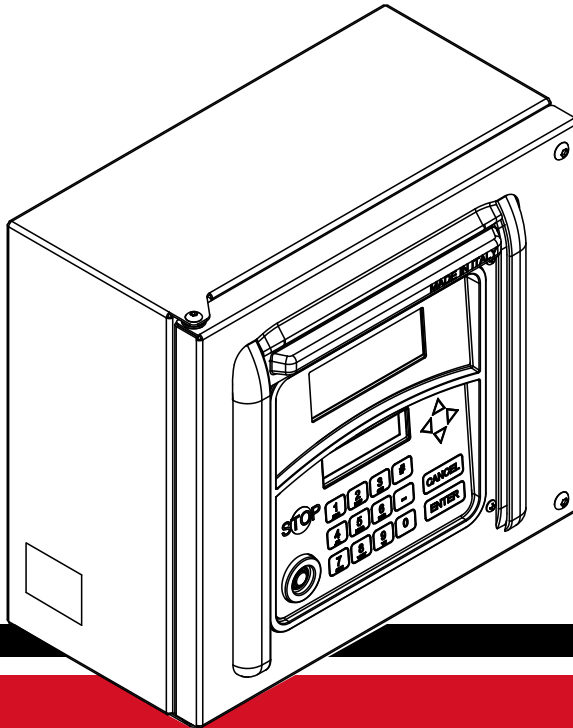


PIUSI

*Fluid Handling
Innovation*

MC BOX^{ac}
AGILIS
SELF SERVICE
MANAGEMENT



**MADE
IN
ITALY**

Installation, use and maintenance manual

EN

BULLETIN MO649A EN_00

ENGLISH

Bulletin MO649A

CONTENTS

1	GENERAL PRECAUTIONS	5
1.1	SYMBOLS USED IN THE MANUAL	5
1.2	MANUAL STORAGE	5
1.3	RIGHTS FOR REPRODUCTION	5
2	EU DECLARATION OF CONFORMITY	6
2.1	FACSIMILE OF THE EU DECLARATION OF CONFORMITY	6
3	INSTRUCTIONS AND SAFETY NORMS.....	7
4	FIRST AID MEASURES	11
5	TRANSPORT, HANDLING AND UNPACKING.....	11
6	DIMENSIONS AND WEIGHTS	11
7	MACHINE AND MANUFACTURER IDENTIFICATION.....	12
7.1	PLATES POSITIONS.....	12
8	DESCRIPTION OF MAIN PARTS.....	12
8.1	EQUIPMENT AND CHARACTERISTICS.....	13
8.2	CONTROL SYSTEM.....	14
9	BRIEF OVERVIEW OF FEATURES	14
9.1	ACCESS CONTROL.....	15
9.2	USERS.....	15
9.3	CONFIGURATION.....	15
9.4	MANAGEMENT.....	15
9.5	DISPENSING.....	16
9.6	DATA MANAGEMENT WITH A PC (OPTIONAL).....	16
9.7	PERFORMANCE.....	16
10	INTENDED USE.....	17
10.1	INTENDED USE.....	17
10.2	IMPROPER USE.....	17
11	TECHNICAL CHARACTERISTICS	17
12	INSTALLATION	20
12.1	DANGEROUS AREA.....	20
12.2	MECHANICAL INSTALLATION	21
12.3	ELECTRICAL INSTALLATION	22
12.3.1	Power supply cable	24
12.3.2	MOTOR cable.....	25
12.3.3	8 position signal connector.....	25
12.3.4	NOZZLE contact	26
12.3.5	RS485 serial data connection.....	26
13	GETTING TO KNOW MC BOX	27
13.1	OPERATING MODES.....	27
13.1.1	SYSTEM MODE	27

13.1.2	DISPENSING MODE	27
13.2	DISPLAYS	27
13.2.1	NUMERIC DISPLAY	27
13.2.2	ALPHANUMERIC DISPLAY	27
13.3	KEYPAD	28
13.4	SPECIAL KEY COMBINATIONS	28
13.5	ELECTRONIC KEYS AND THE READER	28
14	USING MC BOX	29
14.1	GENERAL INFORMATION	29
14.2	REPRESENTATION OF THE SOFTWARE	29
14.3	REPRESENTATIONS OF KEY PRESSES	30
15	SOFTWARE OVERVIEW	32
15.1	BOOT	33
15.2	ACCESS CONTROL AND DISPENSING	33
15.2.1	CODE CHECK	34
15.2.2	KEY CHECK	34
15.3	LEVEL ALARM MANAGEMENT	34
15.3.1	CONFIGURATION 1	34
15.3.2	CONFIGURATION 2	34
15.3.3	CONFIGURATION 3	34
16	SYSTEM CONFIGURATION	35
16.1	INSTALLATION CONFIGURATION	35
17	SYSTEM MANAGEMENT	42
17.1	REPORT MENU	42
17.2	USER MENU	46
17.3	SYSTEM MENU	51
17.4	CHECK KEY	53
17.5	CALIBRATION	54
17.6	DATA TRANSFER	56
17.7	DISPENSING	58
17.8	DISPENSING WITH PRESET	58
17.9	OPTIONAL INPUTS	58
17.10	DISPENSING - MESSAGE	60
18	MAINTENANCE	61
18.1	ROUTINE MAINTENANCE	61
18.2	EXTRAORDINARY MAINTENANCE	61
18.3	CHECK AND REPLACEMENT OF FUSES	61
18.4	FIRMWARE UPDATE	63
19	TROUBLESHOOTING	64
20	SCRAPPING AND DISPOSAL	66
21	REPLACEMENT PARTS TABLE	67








1 GENERAL PRECAUTIONS

In order to protect workers' safety and to avoid the risk of any damage, before performing any operation, please read and become familiar with the contents of the instruction manual.

1.1 SYMBOLS USED IN THE MANUAL

In order to signal particularly important instructions or warnings, the following symbols are used:

	<p>ELECTRICAL HAZARD This symbol identifies the risk of electric shock from equipment powered by voltages potentially dangerous for humans.</p>
	<p>CAUTION This symbol indicates accident prevention regulations addressed to operators and/or other people concerned.</p>
	<p>WARNING This symbol indicates that there is a possibility of damaging the units and/or their components.</p>
	<p>NOTE This symbol indicates useful information.</p>
	<p>Read the instruction manual carefully.</p>

1.2 MANUAL STORAGE

This manual must be intact and completely readable. The final users, as well as the qualified technicians authorised to installation and maintenance must be able to view it at any time.

1.3 RIGHTS FOR REPRODUCTION

THIS MANUAL BELONGS TO PIUSI S.p.A.
 All rights for reproduction are reserved for PIUSI S.p.A.
 The text cannot be used in other printed documents unless expressly authorised in written form by PIUSI S.p.A.
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2 EU DECLARATION OF CONFORMITY

2.1 FACSIMILE OF THE EU DECLARATION OF CONFORMITY

The undersigned: PIUSI S.p.A
Via Pacinotti 16/A z.i. Rangavino
46029 Suzzara - Mantua - Italy

DECLARES on its own responsibility, that the equipment described below:

Description: Diesel fuel dispenser
Model: MC BOX_{ac} AGILIS
Serial number: see the Lot Number on the plate affixed to the product
Year of construction: See the production year on the plate stamped on the product.







Complies with the following legislation:

- **Machine Regulations**
- **Electromagnetic compatibility**
- **Electrical and electronic equipment**
- **Radio equipment**






The technical file is at the disposal of the competent authorities in response to a motivated request made to PIUSI S.p.A. or upon receipt of a request sent to the following email address: doc_tec@piusi.com.

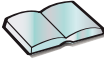


THE ORIGINAL DECLARATION OF CONFORMITY IS SUPPLIED SEPARATELY IN CONJUNCTION WITH THE PRODUCT

3 INSTRUCTIONS AND SAFETY NORMS

 	<p>ELECTRIC SHOCK: RISK OF ELECTRIC SHOCK OR FATAL ELECTROCUTION Risk of Electric shock or Fatal Electrocution due to electrical equipment with voltage of more than 50Vac. DISCONNECT THE POWER SUPPLY BEFORE CARRYING OUT ANY CHECKS OR MAINTENANCE WORK Installation operations are carried out with open junction boxes and accessible electrical contacts. All these operations must be carried out with the unit isolated from the mains in order to avoid hazards of electrocution.</p> <p>As a general rule of electrical safety it is always recommended to power the device by protecting the line with:</p> <ul style="list-style-type: none"> - circuit breaker/disconnector with a current rating suitable for the power line and the supplied devices; - 30 mA residual current device (ground fault circuit interrupter, or GFCI). - Connect only to sockets with a protective earth connection using conductors of adequate cross-section and characteristics based on the installation type and on statutory legislation. <p>In outdoor use, use only extensions suitable for the specific use, according to the regulations in force. Unsuitable extension cables can be dangerous. The electrical connection between the plug and socket must be kept well away from water. Before each use, check that the mains connection cable and the plug are not damaged. If damaged, have the cable and plug replaced by qualified personnel. Never touch the plug or the socket with wet hands.</p>
	<p>FIRE HAZARD If there are flammable liquids in the working area, flammable vapours may be present and may cause fire or explosion during use.</p>
	<p>EXPLOSION HAZARDS To eliminate fire and explosion hazards use the dispenser only in well ventilated places. Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline. Do not plug or unplug power cords or turn lights on or off when flammable fumes are present. Keep a working fire extinguisher in the work area.</p>
 	<p>RISK OF FIRE AND EXPLOSION This product is NOT SUITABLE for use in Classified Areas subject to the presence of potentially explosive atmospheres. Mobile phone use when refilling vehicles, also with other non-flammable liquids is in any case strongly discouraged as it can cause distractions that may prove hazardous. PIUSI shall not be held liable in the event of damage to persons or property of the user or third parties resulting from failure to comply with the above warnings and / or any other negligent, reckless or inept behaviour of the user.</p>

	<p>This equipment must have a protective earth connection between metal masses and for electrical components that require grounding. Improper installation or use of the equipment may result in danger of electric shock. All electrical equipment in the work area must have a protective earth connection. Stop operation immediately if static sparking occurs or if you feel a shock. Do not use the dispenser until you have identified and rectified the issue.</p> <p>As a general rule of electrical safety it is always recommended to power the device by protecting the line with:</p> <ul style="list-style-type: none"> - circuit breaker/disconnector with a current rating suitable for the power line and the supplied devices - 30 mA residual current device (ground fault circuit interrupter, or GFCI). <p>Connect only to sockets with a protective earth connection using conductors of adequate cross-section and characteristics based on the installation type and on statutory legislation.</p> <p>In outdoor use, use only extensions suitable for the specific use, according to the regulations in force. Unsuitable extension cables can be dangerous.</p> <p>The electrical connection between the plug and socket must be kept well away from water. Before each use, check that the mains connection cable and the plug are not damaged. If damaged, have the cable and plug replaced by qualified personnel.</p> <p>Never touch the plug or the socket with wet hands.</p> <p>Do not switch on the fluid dispensing equipment with damaged electrical parts, such as cables, or damaged hydraulic parts, such as the suction/delivery pipe or the delivery nozzle.</p> <p>Call the maintenance technicians immediately and replace all damaged parts before using the equipment.</p>
	<p>You must avoid any contact between the electrical power supply and the fluid that needs to be pumped.</p> <p>Install the equipment in a sheltered location. Do not expose to rain.</p> <p>Do not switch on the fluid dispensing equipment with damaged electrical parts, such as cables, or damaged hydraulic parts, such as the suction/delivery pipe or the delivery nozzle.</p> <p>Call the maintenance technicians immediately and replace all damaged parts before using the equipment.</p>
	<p>DANGER OF BURNS To avoid severe burns, do not touch liquids or equipment.</p>
	<p>NO SMOKING Do not smoke near the fuel transfer pump and do not use the pump near naked flames.</p>

PRECAUTIONS FOR USE	
	PERSONAL PROTECTION EQUIPMENT FEATURES Wear personal protection equipment that is: - suitable to the operations to be performed; - resistant to the various cleaning products used.
PERSONAL PROTECTIVE EQUIPMENT TO BE WORN	
	Safety shoes
	Close-fitting clothes
	Protective gloves
	Safety glasses

OTHER SAFETY DEVICES	
	<p>INSTRUCTION MANUAL</p> <ul style="list-style-type: none"> - Do not operate the unit when fatigued or under the influence of drugs or alcohol. - Do not leave the work area while equipment is energised or in operation. - Turn off the equipment when not in use. - Do not alter or modify the equipment. Alterations or modifications may void agency approvals and create safety hazards. - Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces. - Do not twist the hose or use a stronger hose. - Keep children and animals away from the working area. - Respect all safety norms in force. - Do not exceed the maximum working pressure or temperature of the component with the lowest system rating. - See the technical specifications in all machine manuals. - Use liquids and solvents that are compatible with the wet parts of the unit. See the technical specifications in all machine manuals. Read the manufacturer's warnings for liquids and solvents. To obtain more information about the material, request the Safety Data Sheet (MSDS) from your "AGILIS" distributor or dealer. - Check the unit every day. Repair or replace worn or damaged parts immediately with original manufacturer's spare parts only. - Make sure that the unit is classified and approved in accordance with the regulations for the environment in which it is used. - Use only the unit for its intended purpose. Contact your Dealer for more information. - Keep hoses and cables away from transit areas, edges, moving parts and hot surfaces. - Do not bend hoses excessively or use them to pull the unit.
	<p>TOXIC FLUID OR FUMES HAZARD</p> <p>For issues arising from the treated product with eyes, skin, inhalation and ingestion refer to the safety data sheet of the fluid used</p> <p>Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.</p> <p>Prolonged contact with the product may cause skin irritation; during delivery phases, always wear protective gloves.</p>
	<p>EQUIPMENT MISUSE</p> <p>Do not use the equipment for uses other than those for which it is designed and built. All different uses may be hazardous for property, animals, or persons.</p>

4 FIRST AID MEASURES

PERSONS WHO HAVE SUFFERED ELECTRIC SHOCK

Disconnect the power source, or use a dry insulator to protect yourself while you move the injured person away from any electrical conductor. Avoid touching the injured person with your bare hands until he is far away from any conductor. Immediately call for help from qualified and trained personnel. Do not operate switches with wet hands.

5 TRANSPORT, HANDLING AND UNPACKING

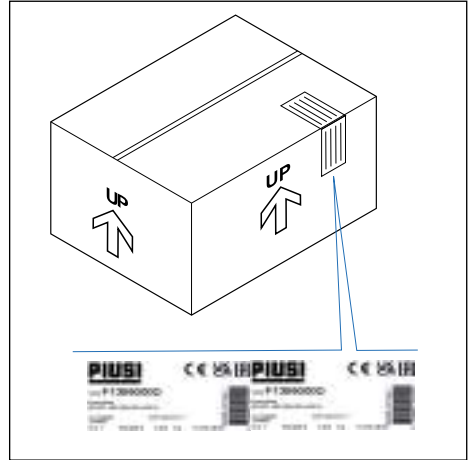
The MC BOXac AGILIS is shipped packaged in a non-stackable cardboard box. During storage the machine must be kept in an upright position as indicated by the graphic symbols printed on the box showing the direction of handling.

Whenever the machine needs lifting, make sure all the hoisting gear and accessories (such as the rigging belts) have an adequate load bearing capacity. Mechanical handling and lifting gear must only be used by authorised and suitably trained staff.

During periods of non-use, the machine, be it packed or unpacked, must be stored in an area protected against the elements (e.g. rain, humidity, direct sunlight, etc.) and dust.

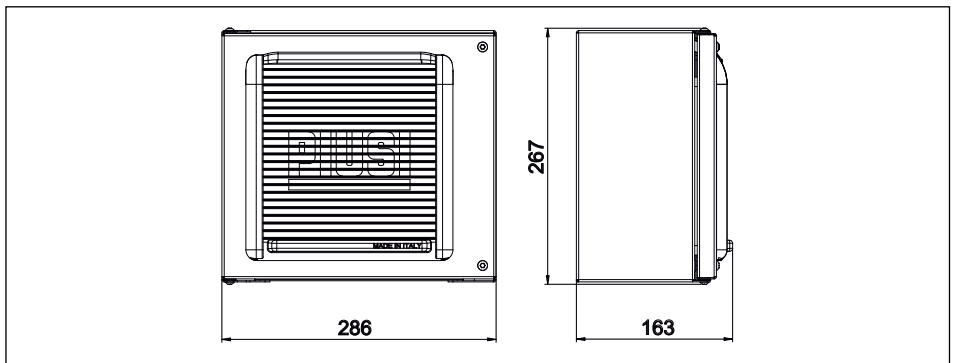
The packaging carries the following indications:

- 'THIS WAY UP' arrow;
- label with all the information relating to the equipment (model, weight, etc.).



6 DIMENSIONS AND WEIGHTS

MODEL	OVERALL WEIGHT (kg)	PACKAGING DIMENSIONS (mm)
MC BOXac AGILIS	5.3	480 x 370 x 265



7 MACHINE AND MANUFACTURER IDENTIFICATION

The MC BOXac AGILIS stations are equipped with an identification plate attached to the frame:

- Model.
- Serial number / year of manufacture.
- Technical data.
- CE marking.
- Manual code.



CAUTION: before installing, always make sure the type of dispensing system is correct and suitable for the available power supply (Voltage/Frequency).



7.1 PLATES POSITIONS

The dispensing system is equipped with adhesive decals containing key information for the operator. Make sure the decals do not deteriorate or become detached from the equipment over time.

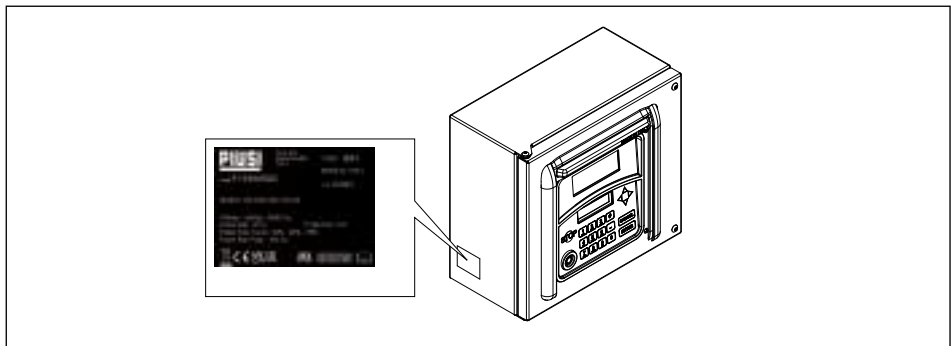


NOTE: should this occur, please contact customer service and request replacements for any damaged or missing decals, then affix the new decals in their designated positions.

Decals are the following ones:

	<p>CE plate with technical data:</p>
	<p>Corner label plate applied on the box</p>

8 DESCRIPTION OF MAIN PARTS



FOREWORD

MC BOX^{ac} AGILIS is an electronic system which provides multi-user control of private fuel (or other fluid) dispensing systems.

Featuring maximum safety and easy use, MC BOX transfer pumps are a reliable piece of high-performance equipment, quick to install and ready to use.

8.1 EQUIPMENT AND CHARACTERISTICS

- Robust metal housing with hinged door
- AGILIS controller, with:
 - two displays;
 - membrane keypad;
 - Electronic key access for user friendly operation.

MC BOX also has other interfaces, including:

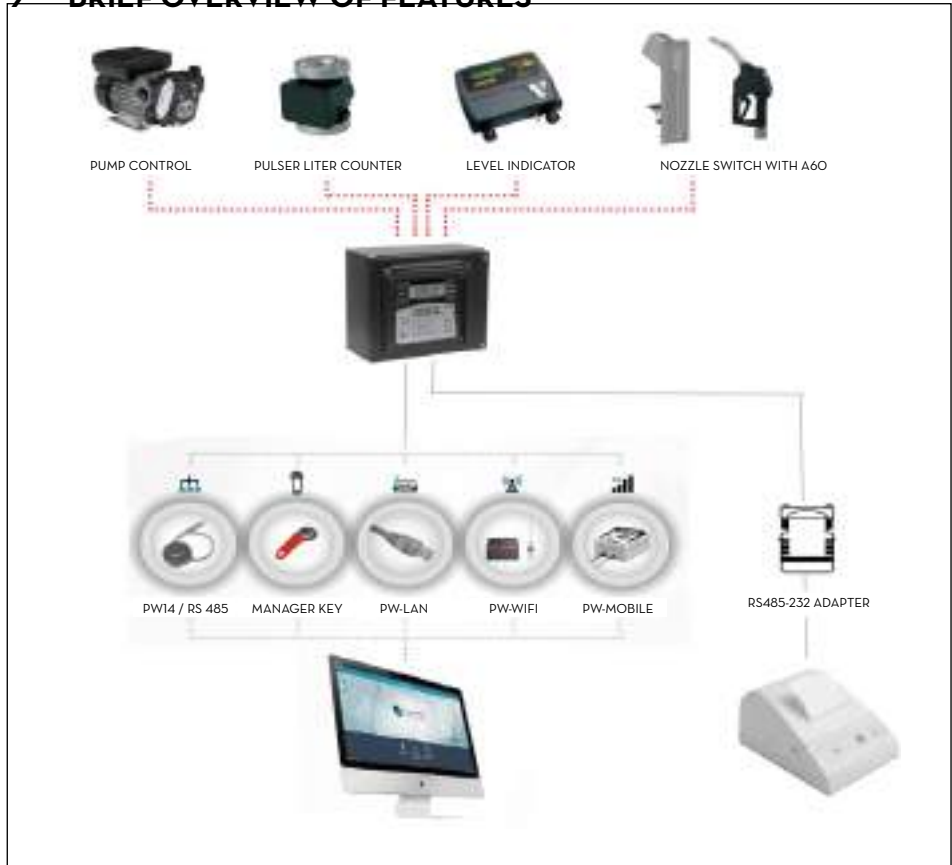
- pump start command;
- nozzle contact signal input;
- level contact signal input;
- RS485 port for connection to a PC (requires installation of appropriate drivers and software) or remote serial printer.

8.2 CONTROL SYSTEM

The AGILIS controller allows only authorised users to dispense fuel. All transaction data are saved and can be downloaded to a PC (optional).

EXPLANATORY DIAGRAM:

9 BRIEF OVERVIEW OF FEATURES



9.1 ACCESS CONTROL

The presence of an MC BOX guarantees restricted access by authorized users only. MC BOX authorises the user with two alternative systems:

- 4-digit PIN CODE;
- ELECTRONIC USER KEY.

9.2 USERS

There are two types of user, with different levels of access:

- MANAGER - ONLY ONE per MC BOX. The MANAGER has a MASTER PIN CODE or MASTER KEY.
- USER - from 80 to 250 users, depending on the model of MC BOX. Each USER has their own USER PIN CODE or USER KEY.

9.3 CONFIGURATION

Configuration can only be done by the MANAGER, and enables the MC BOX to be customised for the installation in question. Configuration operations include:

- Setting the installation name.
- Requesting optional inputs (vehicle registration number / mileage).
- Setting a transaction timeout.
- Configuring the remote printer.
- Setting the dispensing unit.
- Configuring the connection to a PC for data collection.
- Enabling and configuring the nozzle contact.
- Enabling and configuring the the level contact.
- Setting the MASTER CODE.



N.B.: the MASTER PIN CODE is set to 1234 when the unit is delivered

The manager can change this as he wishes. If the manager forgets or loses his MASTER PIN CODE, he will no longer have access to the manager options. If this happens, the manager can contact the SERVICE DEPARTMENT for the SUPER MASTER CODE, which allows him to access the lost MASTER CODE.

The SUPER MASTER CODE, which is different for each installation, cannot be changed, and must be kept absolutely confidential.

9.4 MANAGEMENT

These options are only available to the MANAGER for controlling the use of the MC BOX. The management operations include:

- managing user authorisations;
- managing system data (memory / date / time);
- calibrating the MC BOX's liter counter;
- downloading data from the MC BOX to the PC with the MASTER KEY.

OPTIONAL management operations include:

- printing out a variety of transaction reports on a remote printer;
- printing out the list of users on a remote printer;
- printing out the system configuration on a remote printer.

9.5 DISPENSING

This transaction, which is only available to USERS, dispenses fuel to the user:

- the user may be asked to enter his registration number (REG. NUMBER) or another number or code to which the registration is associated;
- the user may be asked to enter the vehicle's mileage (ODOMETER);
- he may be asked to select how much fuel is to be dispensed (PRESET).

9.6 DATA MANAGEMENT WITH A PC (OPTIONAL)

Transaction data, which is saved to the MC BOX's non-volatile memory, can be downloaded to a PC for archiving and processing.

The PC must be equipped with the AGILIS SELF SERVICE MANAGEMENT software, supplied separately as an MC BOX option. The data can be transferred from the MC BOX to the PC in a variety of ways, cabled or wireless.

A number of optional accessories are available to satisfy the communications requirements of the installation:

Serial cable connection:	this connection uses an RS485 cable of up to 1,000 m to connect to the PC's USB port using the Piusi PW-14 adapter.
Ethernet cable connection:	this method uses the Piusi PW-LAN adapter.
Wireless connection:	this method uses the Piusi PW-WiFi adapter.
Long range wireless connection:	the Piusi PW-Mobile adapter is available, which connects to the 4G cellular network.
Data transfer using the manager's i-button key:	a KEY READER is available for connection to the PC's USB port.

9.7 PERFORMANCE

- Can handle up to 250 users (depending on the model) using 4-digit PIN codes or i-button keys.
- Calculates the period consumption for each user (using the PC software).
- On-board memory for the last 255 transactions.
- Option to enter the vehicle code and mileage.
- Management of transaction date and time.
- Dedicated software for printing out transaction reports and summaries per user.
- Option to handle up to 16 devices using special software.

10 INTENDED USE

10.1 INTENDED USE

MC BOX has been designed to manage dispensing transactions for private filling stations. Use for the management of other systems is neither envisaged or permitted.



CAUTION: ambient conditions for use

Ambient temperature: min. -20°C / max. +40°C

Relative humidity: max 90%.

The temperature limits indicated apply to the pump components and must be observed to avoid any damage or malfunctions.

10.2 IMPROPER USE



CAUTION: flammable liquids and explosive atmospheres

MC BOXac AGILIS has not been designed to comply with the ATEX directive or to operate in potentially explosive atmospheres.

Do not install the MC BOXac AGILIS in a potentially explosive location.



The system was not designed for dispensing of petrol, flammable liquids with flash point <55°C/131°F, or for operation in environments with potentially explosive atmosphere.

The use in the above mentioned conditions is forbidden.



CAUTION: improper use

It is strictly forbidden to use the system for purposes other than the ones indicated. Any other use different from the one for which the system has been conceived and described in this manual is considered "MISUSE". Therefore, PIUSI S.p.A. shall not be held responsible for any damage caused to people, animals or to the system itself.

11 TECHNICAL CHARACTERISTICS

INTENDED USE

Implementation of a fluid delivery and control system for private use and not subject to special regulations such as ATEX standards for potentially explosive atmospheres.



CAUTION: do not install MC BOXac AGILIS in potentially explosive locations according to ATEX directive.

MAXIMUM ELECTRICAL PARAMETER VARIATIONS

The electrical motors installed in the dispensers can handle the following maximum variations:

- power supply voltage +/- 5%
- and
- Frequency +/- 2%.

SEE THE TECHNICAL DATA TABLE BELOW


CAUTION: before installing, always make sure the type of dispensing system is correct and suitable for the available power supply (voltage/frequency).

Technical data	Standard conditions	Limits	Note
Power supply input	100-240Vac	Maximum power absorbed in stand-by: 5W	The electronic board holds a PSU with switching technology which allows for a wide range of power supply voltages and frequencies. This makes the equipment very robust in the face of high voltage and tension fluctuations present in electricity distribution grids in many parts of the world.
Motor piloting output	100-240Vac	$I_{max} = 15 \text{ A}$	
Electronic Key Interface	YELLOW key (i-button): Enabling input from PIUSI electronic key.	The yellow key can only be registered in the controller and the user key is authorised only for the controller itself	It is possible to configure the presence or not of said key.
Nozzle contact input (only for versions where available)	Clean contact or Open Collector electronic signal (NPN).	Approximately 250 μA at 5 VDC will be supplied to the clean contact (or open collector).	It is possible to configure the presence or not of this contact, furthermore it is possible to configure the type of signal (normally open or normally closed).
Pulsar IN input	Free contact or Open Collector electronic signal (NPN)	Approximately 250 μA at 5Vdc will be supplied to the clean contact (or open collector). The input signal may have a maximum frequency of 300 Hz with a Duty Cycle between 20% - 80%.	The input signal may have a maximum frequency of 300 Hz with a Duty Cycle between 20% - 80%.
Level contact input	Clean contact or Open Collector electronic signal (NPN)	Approximately 250 μA at 5 VDC will be supplied to the clean contact (or open collector).	It is possible to configure the presence or not of this signal, furthermore it is possible to configure the type of signal (normally open or normally closed for those versions where envisaged). Finally, it is possible to select the action which the main controller must perform when it receives this signal: it may simply generate an alarm on the display or completely inhibit further dispensing if Block Pump is set.
Auxiliary power supply output 24 VDC	Auxiliary 24 VDC power supply output to power external electronic devices.	$I_{max} = 25 \text{ mA}$.	The device being powered must not absorb more than 25 mA with a 24 VDC power supply. Typically it could be a level sensor.
Fuses	F1 (VAC power supply input) 800 mA T (delayed). F2 (motor output) 20 A T (delayed). F3 (AC/DC output) 800 mA T (delayed).		



Technical data	Standard conditions	Limits	Note
IP Protection Rating	IP 55		
Working temperature	From -20° C to +40°C		
Storage temperature	From -20° C to +60°C		
Humidity	< 90%		
Wiring distances	Max pulser distance	15 m	
	Max level sensors distance	100 m	
Display and counting limits	Floating decimal point sequence: 0.00 -> 99.99 -> 999.9 -> 9999. The maximum quantity which can be dispensed is 9999 units, regardless of the unit of measure set, be it liters, gallons or pints.		
	PRESET: Maximum preset quantity	9999 liters/gallons/pints	
Memory storage	The Electronic Controller can store: <ul style="list-style-type: none"> - Up to 250 Users - Up to 255 dispensing cycles 		

12 INSTALLATION

FOREWORD

MC BOX can be installed outdoors.

However, it is advisable to shelter it under a canopy to ensure a longer service life and provide more comfort when refilling in bad weather.

Installation must be carried out by specialised personnel in accordance with the instructions provided in this chapter.



WARNING: Personnel authorised to install the device

All installation procedures must be performed exclusively by qualified and authorised staff. They must:

- Install the system in a dry and well ventilated place;
- Properly install all the components necessary for the equipment to function properly;
- Only use accessories that have been supplied with the system.



CAUTION: use of unsuitable accessories not supplied with the system is strictly prohibited. PIUSI S.p.A. shall not be held responsible for damages caused to people, things or to the environment deriving from failure to meet such instructions.

THE UNIT IS FOR PROFESSIONAL USE ONLY.

The equipment must be installed in a well lit place, in compliance with the norms in force.

The equipment has been designed to be used in a dry environment. If it is installed outdoors, provide adequate protective covering.

ELECTRICAL CONNECTIONS

The electrical connections must be carried out in a workmanlike manner by specialised personnel, in full compliance with the regulations in force in the country of installation and with the instructions in the electrical diagrams in this manual.



CAUTION: the MC BOX panel is NOT equipped with a circuit breaker; it is therefore essential that a power enclosure be installed upline of the MC BOX with a master power switch with circuit breaker suited to the type of MC BOX in question, or at least a fast disconnection system like plug/socket assembly for use in case of anomalies;

The installer must provide a socket/plug connection which allows the electrical system to be rapidly disconnected in the event of any anomalies.



CAUTION: before accessing the electrical parts, make sure that you have disconnected all the main switches that energise the unit.

12.1 DANGEROUS AREA

Any fuel dispenser is considered a danger zone as defined in the National Electrical Code. Installation must be performed in compliance with the following standards:

- National Electrical Code (NFPA No. 70).
- Code for motor fuel dispensing facilities and repair garages (NFPA No. 30A).



WARNING: the installer is responsible for gaining familiarity with and observing all the relevant local codes.

The Product is designed for use in unclassified areas.

All the equipment must be installed outside the danger zones.



NOTE: local codes may impose specific installation requirements. Installation is subject to approval of the local authorities having jurisdiction for the site.

12.2 MECHANICAL INSTALLATION

MC BOX can be mounted to a wall or on a pedestal.

To install the equipment on a wall you will need 4 x M8 screws.

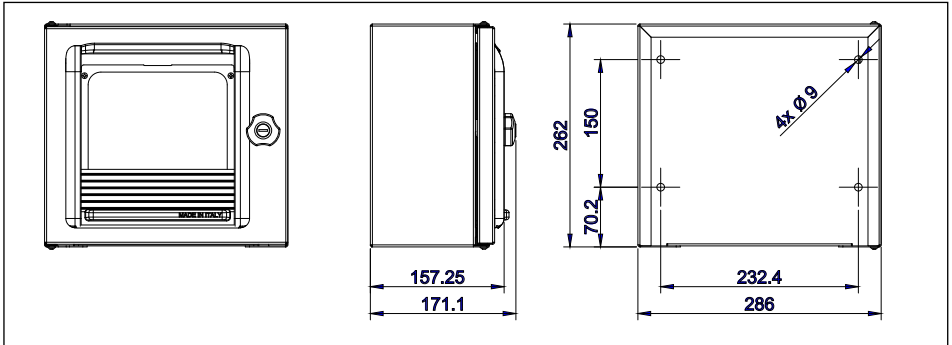
To install it on a pedestal you will need 4 x M6 screws.

Diagrams showing the distance between holes for precise installation are provided below.

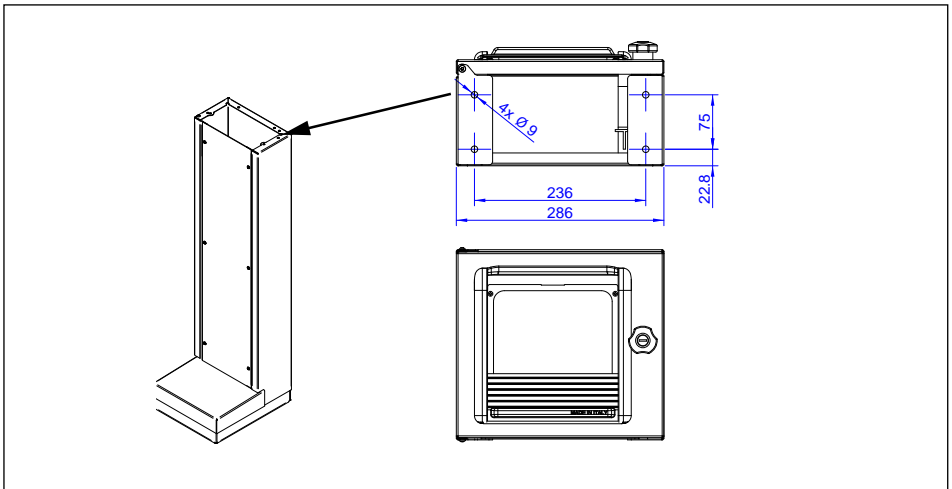
The pedestal is a Piusi accessory supplied separately from the MC BOX.

EN

WALL MOUNTING



PEDESTAL MOUNTING



12.3 ELECTRICAL INSTALLATION

ELECTRICAL CONNECTIONS



CAUTION: The electrical connections must be carried out in a workmanlike manner by specialised personnel, in full compliance with the regulations in force in the country of installation and with the instructions in the electrical diagrams in this manual.



CAUTION: the MC BOXac AGILIS is NOT equipped with circuit breakers; it is therefore essential to install an electrical power supply panel upstream from MC BOXac AGILIS, equipped with a circuit breaker / disconnecter with a current rating suitable for the power feeding line and a suitable RCD for the type of electrical load.

Otherwise, provide for a quick disconnection system such as a socket/plug connection to be used in the event of faults.



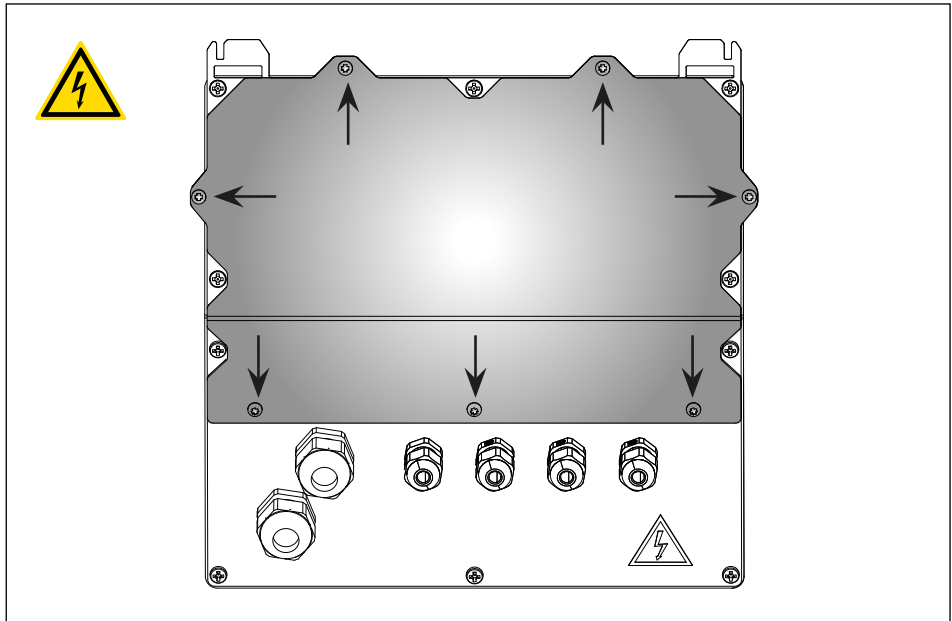
CAUTION: before accessing the electrical parts, make sure that you have disconnected all the main switches that energise the unit.

The operations required for correct wiring are described below:

- Opening the rear cover of the controller.
- Closing the rear cover of the controller.

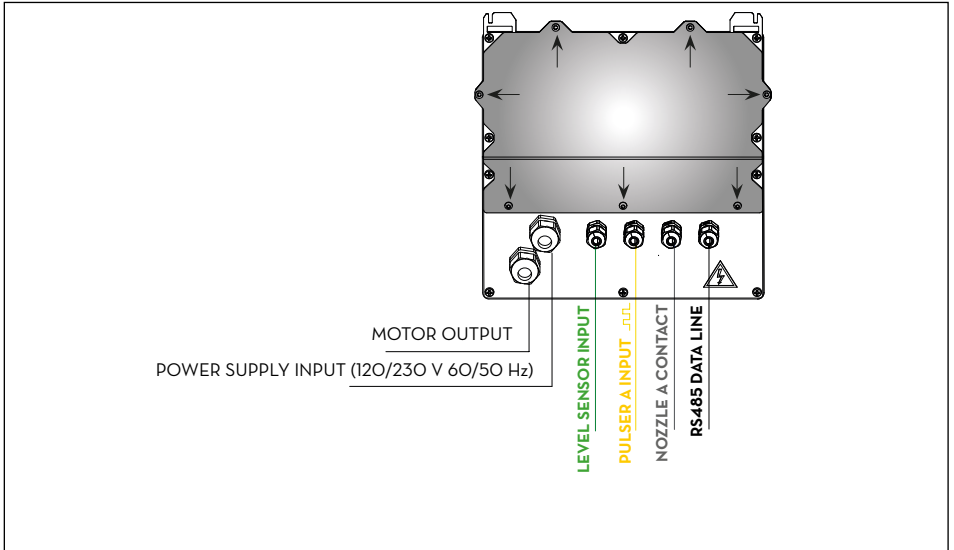
OPENING THE REAR COVER OF THE CONTROLLER

Loosen all 7 screws of the rear cover of the controller to access the compartment of the electronic boards.



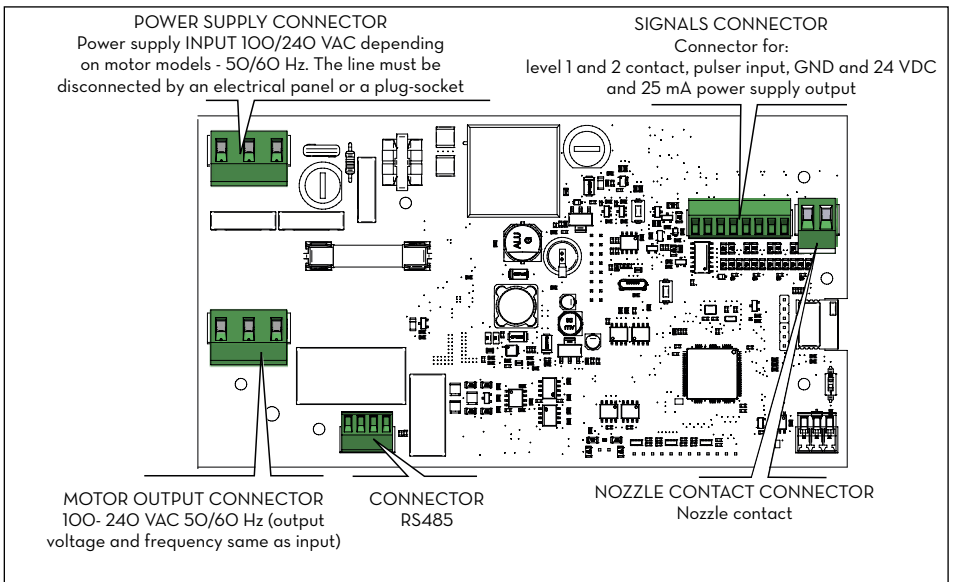
CABLE GLAND CONNECTION

Cable gland connection: the cable glands to be used for the various signals are indicated in order to obtain an optimised cable route inside the controller.



EN

Once the cover has been opened, the electronic board and its connectors are accessible:



12.3.1 Power supply cable

Insert the grounding wire (yellow/green sheath) into the central hole of the terminal, then phase and neutral respectively on the right and left and tighten the wire fixing screws.

Voltage values:

The electronic controller must be supplied with voltages and frequencies compatible with the motor to be driven:

- If the motor is 230 V AC at 50 Hz, the controller must be supplied at the same voltage and frequency (220 V AC - 240 V AC at 50 Hz).
- If the motor is 120 V AC at 60 Hz, the controller must be supplied at the same voltage and frequency (110 V AC - 130 V AC at 60 Hz).



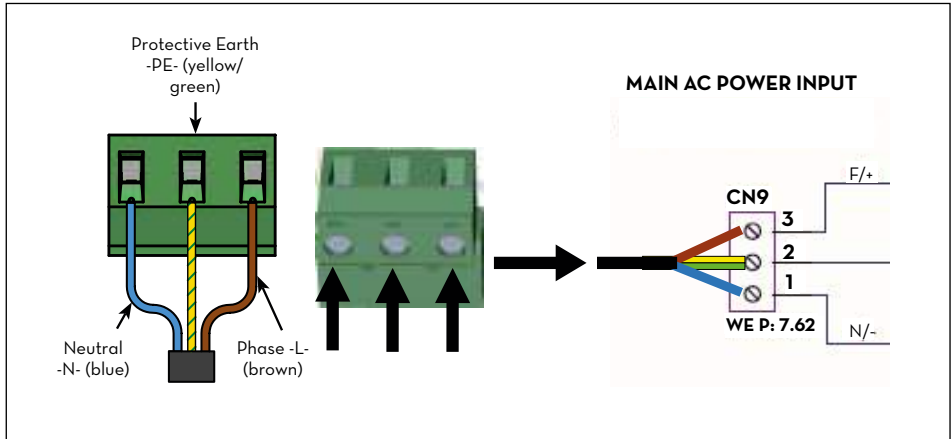
CAUTION: the CABLE CROSS-SECTION must be chosen according to the electrical current absorbed by the motor, which is the device in which almost all the current flows.

Pay attention to the cable specifications:

- The signal cables and power cables used in this product must have an insulation rating of 300V or more.
- The power cable must have a cross section of AWG 16 or more.



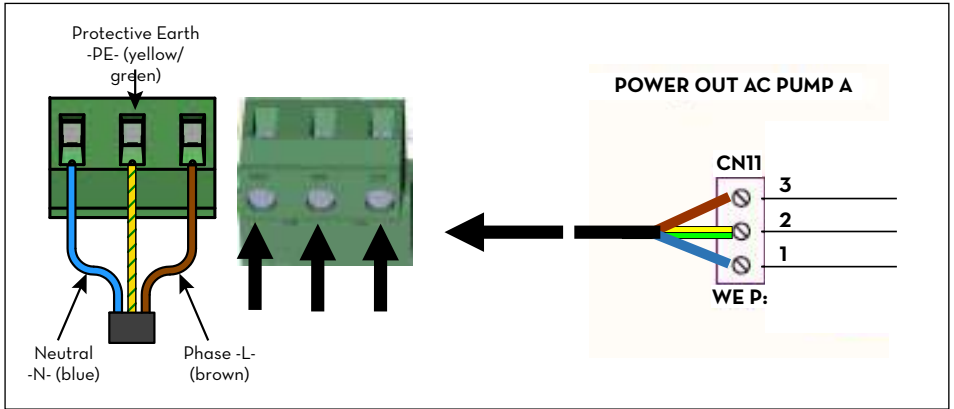
NOTE: The maximum current absorbed by the motor is 15A.



12.3.2 MOTOR cable

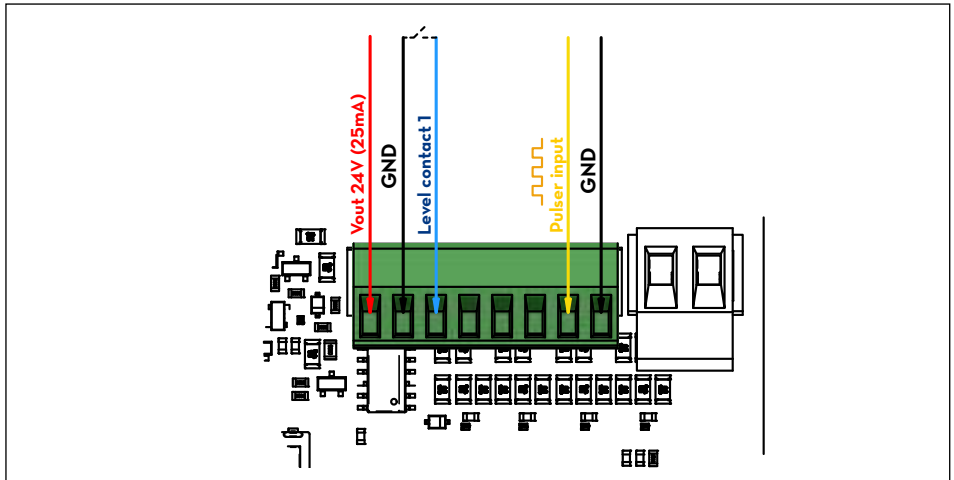
Insert the grounding wire (yellow/green sheath) into the central hole of the terminal, then phase and neutral respectively on the left and right and tighten the wire fixing screws.
 On the motor terminal, when active, the voltage and frequency are the same as the input values from the power supply line.

⚠ CAUTION: The motor cable section must be selected based on the electrical current absorbed by the motor.
 Pay attention to the cable specifications described previously.



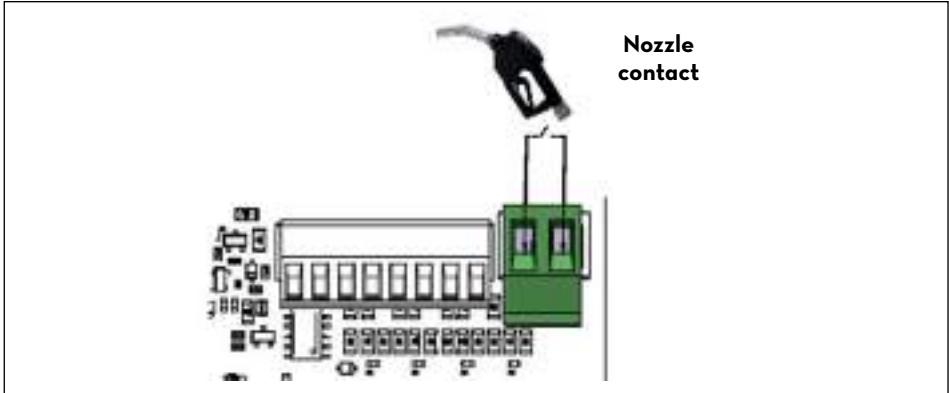
12.3.3 8 position signal connector

24 VD outlet (25mA max).
 LITER COUNTER pulser input.
 Level contact. Voltage-free input for the tank level alarm signal.



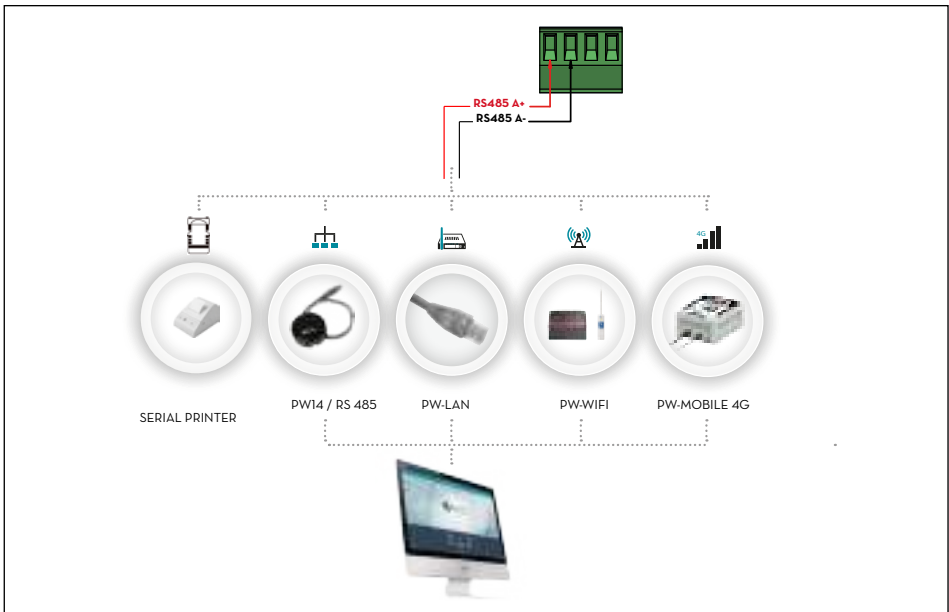
12.3.4 NOZZLE contact

This contact turns the pump on when the nozzle is raised. If not used, it must be short circuited to simulate the nozzle raised condition. Alternatively the type of contact can be configured in the manager menu.



12.3.5 RS485 serial data connection:

The controller is equipped with a RS485 serial port for connection to a PC or remote printer via one of the various PIUSI PW adapters (PW-14-LAN-WiFi-Mobile). Refer to the adapter's manual for the connection and configuration instructions.



13 GETTING TO KNOW MC BOX

13.1 OPERATING MODES

MC BOX has a variety of operating modes which start it automatically in response to given events.

13.1.1 SYSTEM MODE

In this mode, MC BOX runs access control and system management functions. MC BOX automatically goes into SYSTEM mode as soon as a key is pressed, a key inserted or a transaction concluded. In this mode, MC BOX prompts for INPUT from the keypad and issues OUTPUT to the display or printer.

13.1.2 DISPENSING MODE

This is the mode in which the units dispenses fuel. The unit quits this mode when the the STOP key is pressed, a set amount of fuel has been dispensed, when the transaction timeout has expired, or when the nozzle contact is closed (depending on the configuration)

13.2 DISPLAYS

FOREWORD

Two separate backlit LCD displays provide information depending on the MC BOX's operating mode. The 2 displays feature an energy saving mode which turns off the backlighting after 2 minutes of inactivity. The backlighting turns on again as soon as a key is pressed or an i-button key is scanned.

13.2.1 NUMERIC DISPLAY

(1 row of 4 digits)

- in SYSTEM mode, it displays the time.
- in DISPENSING model, it displays the dispensed amount.

13.2.2 ALPHANUMERIC DISPLAY

(2 rows of 16 alphanumeric characters)

- In SYSTEM mode, it displays prompts and data entries.
- In DISPENSING mode, it displays the unit of measurement and user data.



13.3 KEYPAD

The membrane keypad is used for entering data. It features:

- 10 alphanumeric keys;
- 8 special keys, as follows.

	STOP stops the pump / quits any configuration menu.		UP / DOWN for scrolling through menus
	NUMBER used in combination with other keys for particular functions		RIGHT / LEFT for selecting options (flashing)
ENTER	ENTER for confirming selections and entered values	CANCEL	CANCEL for deleting entries or returning to previous steps

13.4 SPECIAL KEY COMBINATIONS

# + 7	Board Code 123456789	Circuit Board Code
# + 8	FW Release 1.2.3	Firmware Release
# + 9	Serial Number 87654321	Electronic Board Serial Number

13.5 ELECTRONIC KEYS AND THE READER

FOREWORD

AGILIS controls access to the system with two types of ELECTRONIC KEYS.

MASTER KEY (RED)

This is assigned to the manager, and can also be used for transferring data to a PC, and is recognisable by its red keyring.



USER KEYS (YELLOW)

The manager assigns each user his own key, which is used only for dispensing fuel. These keys have an ID code which is automatically scanned when the user touches his key to the unit.



The keys are read by AGILIS as soon as they are touched to the key reader on the unit's front panel



ALPHANUMERIC DISPLAY (Stand-by Mode)



These messages display when AGILIS is waiting for a PIN CODE or for a KEY to be touched to the reader, or when there is an active level alarm.

14 USING MC BOX

14.1 GENERAL INFORMATION

FOREWORD

To use AGILIS and its functions, you must be familiar with its SOFTWARE.



N.B.: the manager must be fully familiar with the software, since he will be using its functions, and we recommend that he read this manual in full.

The users need only be familiar with the dispensing functions.




14.2 REPRESENTATION OF THE SOFTWARE

All AGILIS software functions are described in detail in this manual, with reference to a graphic representation of the logical structure (FLOW CHART) of the messages shown on the LCD displays when it is being used. The messages on the displays (mostly the alphanumeric display) are connected by continuous arrows which represent possible keypad entries.

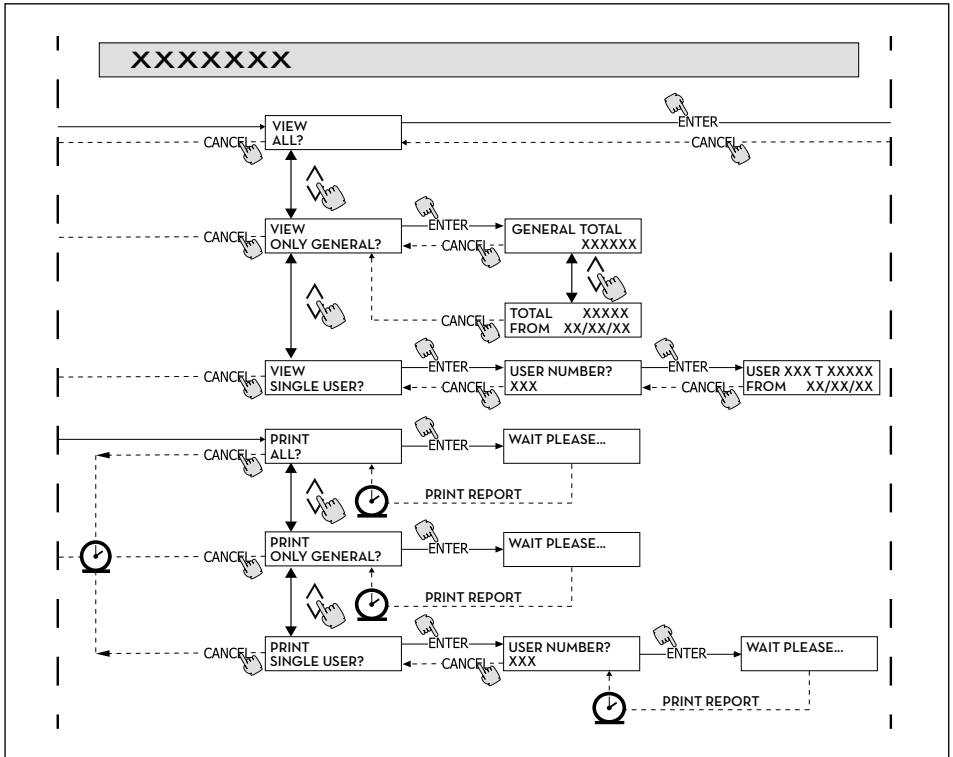
Pressing the keys moves the user from one step to the next and hence form one display message to the next one connected to it by an arrow.

Some connections between steps are not generated by key presses, but rather occur automatically when certain activities of variable duration are completed (for example, printing out a report); such activities are represented by a broken line and a clock symbol.

14.3 REPRESENTATIONS OF KEY PRESSES

<p>SHORT KEY PRESS</p>		<p>(press and release immediately)</p>
<p>DOUBLE KEY PRESS</p>		<p>(hold down the first key and then press and release the second one)</p>
<p>TOUCH KEY</p>		<p>(touch the electronic key to the reader)</p>
<p>GENERIC REPRESENTATION OF THE ALPHANUMERIC DISPLAY (2 ROWS 16 CHARACTERS)</p>	<div style="border: 1px solid black; padding: 5px; display: inline-block;"> <p>ABCDEFGHIJL * # 002 PIN 5678</p> </div>	
<p>MAIN ALPHANUMERIC DISPLAY MESSAGES</p>	<div style="border: 1px solid black; padding: 5px; display: inline-block;"> <p>MASTER CODE 5678</p> </div> <p>FLASHING</p>	<div style="border: 1px solid black; padding: 5px; display: inline-block; text-align: center;"> <p>ENTER PIN CODE</p> <p> </p> <p>INSERT KEY</p> <p> </p> </div> <p>ALTERNATING FLASHING MESSAGES</p>

EXAMPLE FLOW CHART



N.B. CANC KEY

To simplify the graphics in some FLOW CHARTS, the use of the CANC key is not always represented, even though it is almost always used in each step of the operation.

Pressing the CANC key always has one of the following effects:

- return to previous step;
- cancel a numeric input.

TIMEOUT

Throughout every step of an operation, if none of the provided actions are taken (key presses, key insertion, dispensing), the operation aborts after a given TIMEOUT. This ensures that the MC BOX does not stay in the manager input mode, since this would risk unauthorised users accessing such options. The TIMEOUT is not represented in the FLOW CHARTS.

STOP KEY

Pressing the STOP at any time to return to the start page "ENTER PIN CODE"/"TOUCH KEY"

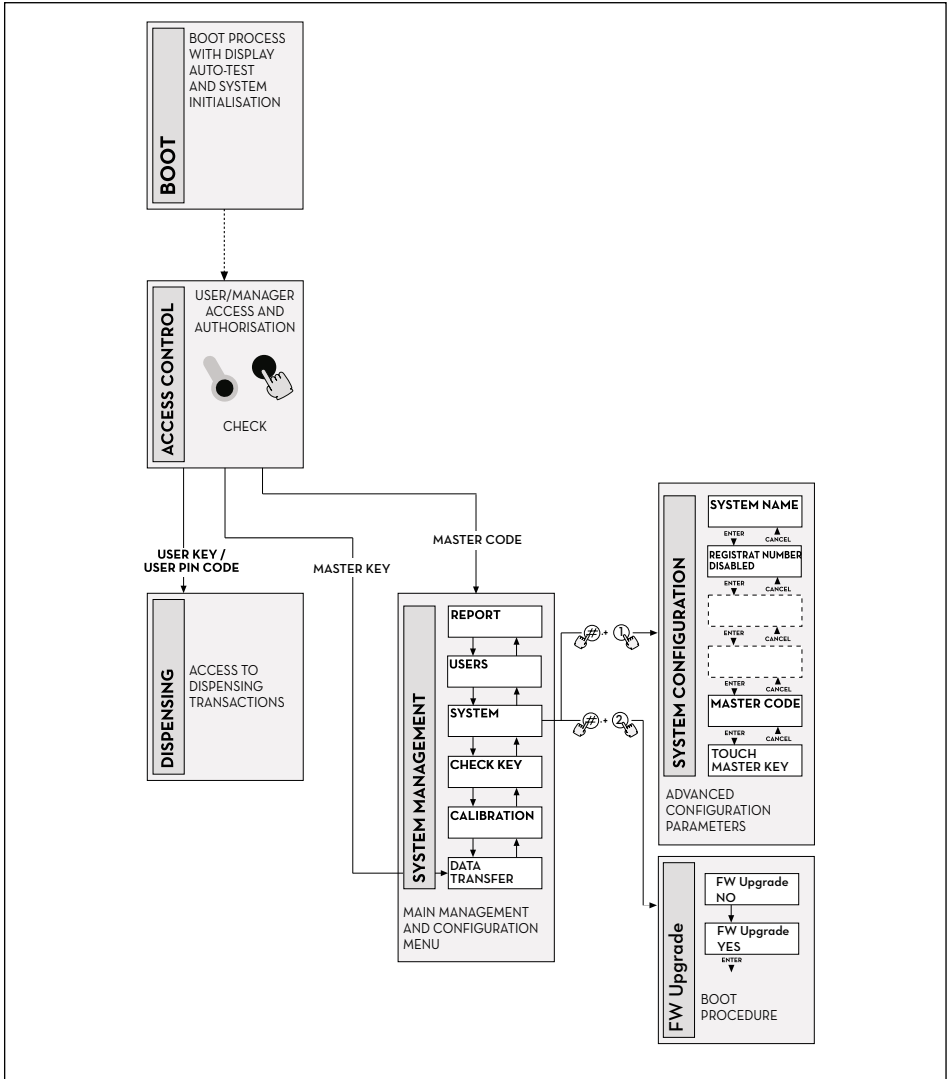
15 SOFTWARE OVERVIEW

FOREWORD

The AGILIS SELF SERVICE MANAGEMENT software functions are divided into SECTIONS. Each section contains a set of similar operations. Access to each section may be automatic, free or protected by a pin code.

The SOFTWARE OVERVIEW illustrates the various sections and summarises the operations in each section.

BOOT SECTION



AGILIS runs a display autotest and displays the MODEL, SERIAL NUMBER and REV. FIRMWARE:

LAUNCHES: automatically when the device is turned on.

QUITS: automatically when the operation is completed.

SYSTEM MANAGEMENT SECTION

This contains the system management options (reports, user management, calibration, data downloads to the PC):

LAUNCHES: from ACCESS CONTROL, using a MANAGER KEY or SYSTEM code.

QUITS: when the operation is completed, following a timeout, or when the STOP key is pressed.

SYSTEM CONFIGURATION SECTION

This is used to customise AGILIS for the application and installation in question:

LAUNCHES: from the SYSTEM option in the SYSTEM MANAGEMENT menu, by pressing the combination #+1.

QUITS: when the operation is completed, following a timeout, or when the STOP key is pressed.

ACCESS CONTROL AND DISPENSING SECTION

Used to dispense fuel:

LAUNCHES: from ACCESS CONTROL, using a key or USER code.

QUITS: when the operation is completed, following a timeout, or when the STOP key is pressed.

Some sections run operations without user input (BOOT, ACCESS CONTROL). Others require user inputs (SYSTEM CONFIGURATION, DISPENSING).

These inputs must be made in a set sequence, and AGILIS will prompt for them when they are required.

The section quits automatically when the input sequence has terminated.

Other sections, more complex and articulated (SYSTEM MANAGEMENT), are organised with MENU.

The user (the MANAGER, in this case) accesses the menus and selects the option of interest, which may itself consist of a SUBMENU. The individual sections are detailed in the following chapters.

15.1 BOOT

The BOOT section is an automatic TEST run by AGILIS. The section checks that the controller is powered on (with a master power switch installed by the system installer upline of the MC BOX).

During the BOOT section, one can:

- check the operation of the displays, as they turn on and off again;
- check the unit's MODEL;
- check its SERIAL NUMBER;
- check its FIRMWARE REV..

The SERIAL NUMBER displayed during the BOOT process is the S/N of the AGILIS board. This S/N is used to access the data collected by AGILIS if the user has lost the MASTER KEY and also forgotten the MASTER PIN CODE. If this happens, note down the controller S/N and then contact our SERVICE DEPARTMENT.

15.2 ACCESS CONTROL AND DISPENSING

FOREWORD

The system launches the ACCESS CONTROL section as soon as the boot section has completed. Access control is implemented in the following ways:

15.2.1 CODE CHECK

Press a NUMERIC key to start entering your PIN CODE:

AGILIS checks that the PIN CODE is a valid (authorised) one, and whether it is assigned to a USER or the MANAGER.

- INVALID CODE: AGILIS displays an unknown code message
- VALID CODE: If the system recognises the code, depending on its type:
 - if the code is a USER PIN CODE, it launches the DISPENSING section;
 - if it is a MASTER PIN CODE, it launches the REPORT section in the SYSTEM MANAGEMENT menu.

15.2.2 KEY CHECK

The user inserts his KEY into the KEY READER: AGILIS checks that the KEY is a valid (authorised) one, and whether it is assigned to a USER (yellow key) or to the MANAGER (red key).

INVALID KEY:

If it does not recognise the key, the system displays "UNKNOWN USER KEY".

VALID KEY:

If the system recognises the key, depending on its type:

- if it is a USER KEY, AGILIS launches the DISPENSING section;
- if it is a MASTER KEY, AGILIS launches the DATA TRANSFER section in the SYSTEM MANAGEMENT menu.



N.B.: since the MASTER KEY is most often used to download data from the MC BOX to the PC (optional software required), the system automatically launches the DATA TRANSFER option when it recognises a MASTER KEY.

However, the user can access any other menu option from this menu by using the arrow keys.

The MANAGER PIN CODE and MASTER KEY are equivalent in the access they provide to the SYSTEM MANAGEMENT section, which is reserved exclusively for use by the MANAGER.

15.3 LEVEL ALARM MANAGEMENT

The MC BOX can be connected to an external level alarm (voltage free contact). This connection is made directly to the AGILIS controller.

How AGILIS responds to a level alarm depends on the system configuration.

15.3.1 CONFIGURATION 1

LOW LEVEL INPUT = NO

LOW LEVEL INPUT = ALARM

or

LOW LEVEL INPUT = PUMP CUT OUT

AGILIS does not handle the level input or take any action in response.

15.3.2 CONFIGURATION 2

LOW LEVEL INPUT= YES

LOW LEVEL INPUT= ALARM.

AGILIS prints the following message on the remote printer on completion of the dispensing transaction: "WARNING LOW LEVEL". IMPORTANT: AGILIS will continue to handle dispensing transactions even after this message has displayed. The message displays on the LCD display.

15.3.3 CONFIGURATION 3

LOW LEVEL INPUT= YES

LOW LEVEL INPUT = PUMP CUT OUT.

The display shows the message "ALARM/ LOW LEVEL INPUT", and AGILIS will no longer handle dispensing transactions.

16 SYSTEM CONFIGURATION

FOREWORD

The SYSTEM CONFIGURATION section is used to configure the system for the application and installation in question. Only the MANAGER or installation technician can access the SYSTEM CONFIGURATION section, using the MASTER PIN CODE or MASTER KEY.

To access the configuration section:

- 1 - enter the SYSTEM MANAGEMENT menu
- 2 - scroll to the SYSTEM option
- 3 - press the key combination “#” + “1”.

16.1 INSTALLATION CONFIGURATION

The system must be configured during the initial installation. Before configuring the system, the installation technician will discuss which options best suit the application with the manager.

Configuration consists in a set sequence of operations (selections and inputs). Each operation has a default setting, which can be modified or confirmed with the ENTER key (pressing ENTER moves to the next option in the sequence).

We detail the options for each step in the sequence below. The names of the paragraphs are the names shown on the display for the operation in question.

We now describe the various menus:

UNIT NAME

This is the name assigned to the MCBOX by the manager. You can also choose not to assign a name to the unit.

DEFAULT: nil.

Values: ALPHANUMERIC string up to 16 characters.

REGISTRATION NUMBER

This determines whether the user must enter the name or number of the vehicle being refuelled. If this option is selected, the user must enter a value for initiate a dispensing transaction (the system will accept any value).

DEFAULT: DISABLED

Values: DISABLED (not required)
ENABLED (required)

ODOMETER (MILEAGE)

This determines whether the user must enter the mileage of the vehicle being refuelled. If this option is selected, the user must enter a value for initiate a dispensing transaction (the system will accept any value).

DEFAULT value: DISABLED

Values: DISABLED (not required)
ENABLED (required)

START TIME OUT

This sets the time within which the user must start dispensing fuel, starting when the system enables the pump. If the time expires without the user starting to dispense fuel, the MC BOX disables the pump and the user must start the procedure again (using his code or key) to dispense fuel.

DEFAULT value: 60 sec

Values: 001 to 999 sec

FILLING TIME OUT

This sets the maximum time for which dispensing can be interrupted. After having started to dispense fuel,

- the user may interrupt it temporarily;
- dispensing may be interrupted automatically by the nozzle.

If dispensing is interrupted (with the pump on, but no fuel being dispensed) for longer than this setting, the pump is disabled and stops.

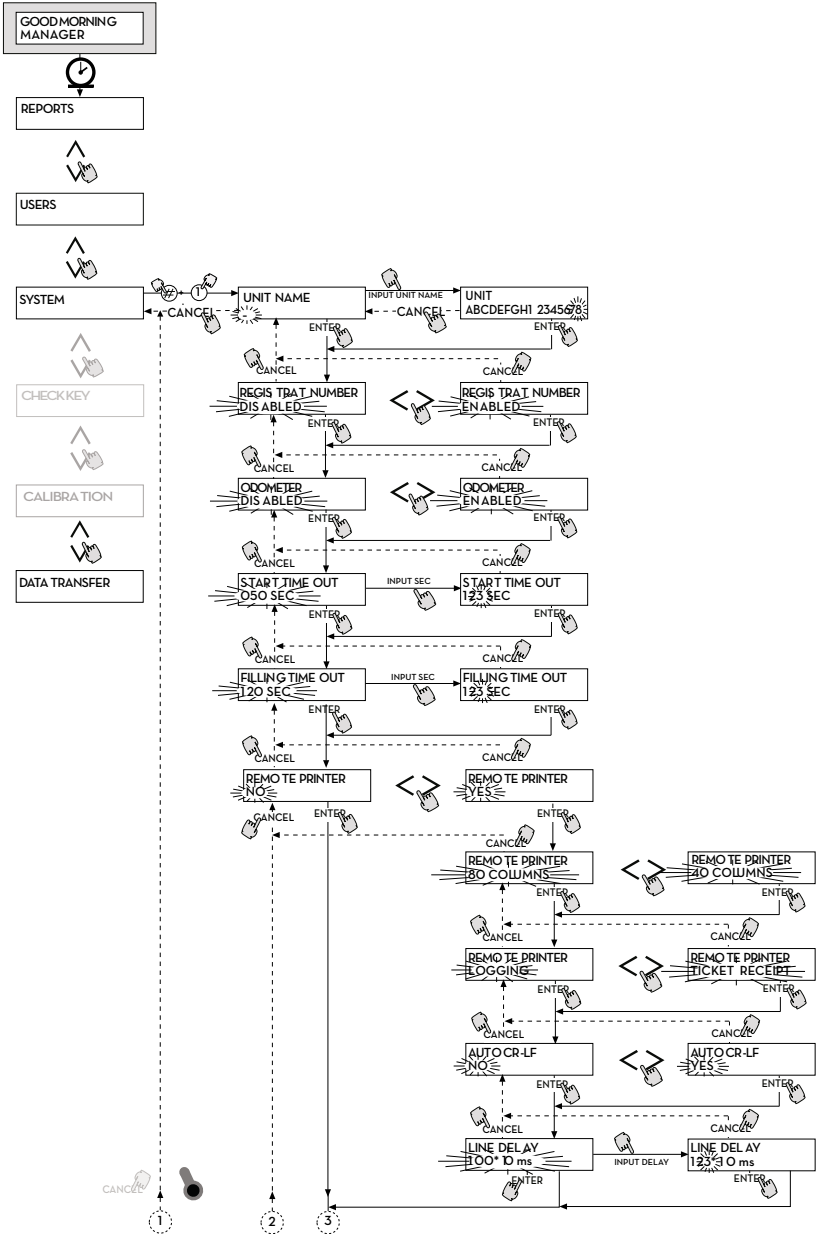
To resume dispensing, the user must start the procedure again (using his code or key) and start a new dispensing transaction.

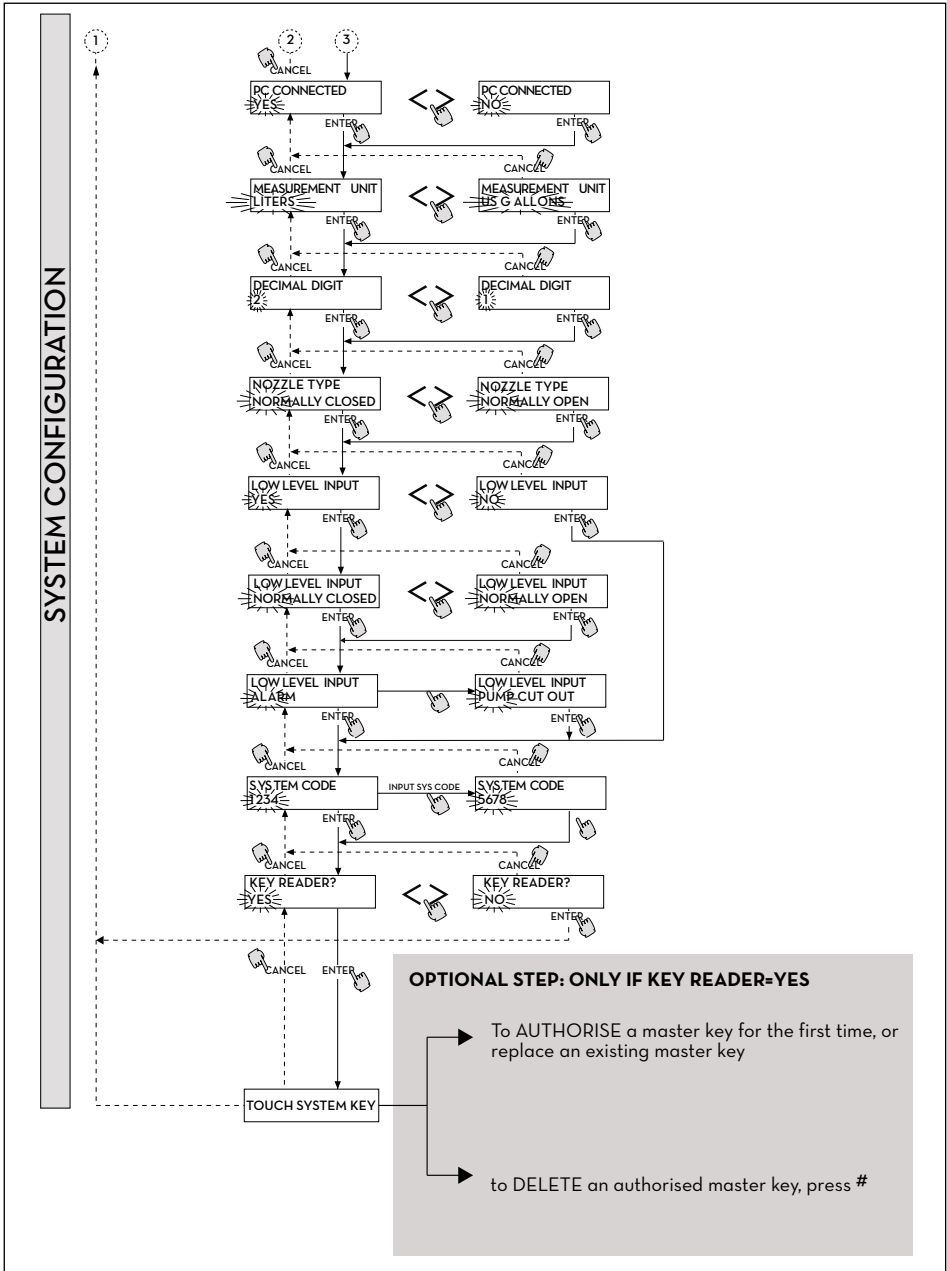
If the user places the nozzle back into its holder before the interruption period times out, the dispensing transaction terminates (the pump is disabled).

DEFAULT value: 120 sec

Values: 001 to 999 sec

SYSTEM CONFIGURATION





REMOTE PRINTER

This option determines whether a remote printer is connected to the MC BOX with the optional RS 485 line (for instance an office, up to several hundred metres away) to enable a single report line to be printed out automatically for each transaction (logging) or to print out reports at the manager's request.



NOTE: The printer must be equipped with either:

- an RS 485 serial port;
- an RS 232 serial port + RS 232/485 adapter (available on request);
- a Centronics parallel port + RS 232/485 adapter + RS 232 /Centronics adapter (both available on request).

DEFAULT value: NO

Values: YES (printer connected)

NO (no printer connected)

REMOTE SERIAL PRINTER SETTINGS (if connected):

Protocol: 8 - N - 1

BAUD RATE: 2400

Word length: 8 bit

Parity: None

Stop bit: 1

If you set the system to connect to a printer (value YES), the following functions may also display:

REMOTE PRINTER/TYPE

This determines what type of printer you wish to connect to the MC BOX:

- standard 80 column office printer;
- 40 column printer (ticket printer with paper roll).

DEFAULT value: 80 COLUMNS

Values: 80 COLUMNS (80 column printer)

40 COLUMNS (40 column printer)

REMOTE PRINTER / PRINT OUT

This determines what kinds of print out are to be made with the remote printer:

- ticket (reproduction of a ticket for printing out with the remote printer)
- automatically print out a report line for each transaction (transaction logging)

DEFAULT value: LOGGING

Values: LOGGING

TICKET RECEIPT

REMOTE PRINTER/AUTO CR-LF

This option adapts AGILIS's printer commands to the printer in question, which may require a CR-LF (carriage return-linefeed) command to operate properly.



N.B.: we advise leaving the default setting when making the first printouts. If the printer does not end lines properly, change this setting in the configuration menu.

DEFAULT value: NO

Values: NO (do not send CR-LF)

YES (send CR-LF)

REMOTE PRINTER/LINE DELAY

If the printer does not have enough memory to handle the print queue, you can change the line delay setting to make it possible for the printer to handle the queue without losing data



N.B.: We advise leaving the default setting when making the first printouts. If the printer does not receive all print data properly, change this setting in the configuration menu.

DEFAULT value: 100 x 10 ms

Values: 100-999 x 10 ms

PC CONNECTED (requires optional software)

This option determines whether to connect a PC with the optional AGILIS SELF SERVICE MANAGEMENT software installed on it to the MC BOX with the RS 485 serial line, for collecting and processing transaction data (see the sheet for hooking up the included cables).

MEASUREMENT UNIT

This option sets the units used by the system.

- DEFAULT value: LITERS
- Values: LITERS
US GALLONS

DECIMAL DIGIT

This option sets the number of decimal digits to which the amount of fuel dispensed is displayed. If you set 2 decimal digits, then if the dispensed amount exceeds 99.99 the system will only display one digit after the decimal point thereafter.

- DEFAULT value: 1
- Values: 1 - 2

NOZZLE TYPE=NORMALLY OPEN / NORMALLY CLOSED

This sets the type of nozzle contact in use:

- NORMALLY OPEN: Closing the contact starts dispensing;
- NORMALLY CLOSED: Opening the contact starts dispensing (use this option if you don't want to connect anything to the nozzle contact terminal).

LOW LEVEL INPUT = YES / NO

This option determines whether to handle the optional level contact:

- YES = the level contact is handled;
- NO = the level contact is not handled.

LOW LEVEL INPUT = NORMALLY OPEN / NORMALLY CLOSED

This option sets the type of contact:

- NORMALLY OPEN: Closes when an alarm is triggered.
- NORMALLY CLOSED: Opens when an alarm is triggered.

LOW LEVEL INPUT = ALARM / PUMP CUT OUT

This option only displays if LOW LEVEL INPUT = YES (see "LEVEL ALARM MANAGEMENT"). This option determines the system's response when the level contact closes.

- If you choose ALARM, you can print out the alarm on a remote printer (if connected).
- If you choose PUMP CUT OUT, MC BOX disables the pump and stops all refuelling transactions.

MASTER CODE

This option sets the MASTER CODE, which has a DEFAULT value of 1234. When the option opens, the system displays the currently valid code:

- press ENTER to confirm and go to the next option;
- press a numeric key to enter a new code.



N.B.: once you have entered a new code, press ENTER to confirm; MC BOX will now display the old code (OLD PIN) and the new code (NEW PIN):

- press ENTER to confirm the new code
- press CANCEL to cancel the modification and continue using the old code.

KEY READER

This option enables/disables the key reader on the MC BOX's front panel.

- DEFAULT value: YES
- Values: YES (reader enabled)
NO (reader disabled)

TOUCH SYSTEM KEY

This option enables a new key as the MASTER KEY, to replace the existing one.

When the MC BOX displays this message, you can:

- quite SYSTEM CONFIGURATION by pressing CANCEL; the old MASTER KEY remains active;
- insert a new master-type key into the key reader to enable it as the new MASTER KEY, and replace the old one.



N.B.: only one key at a time can be the MASTER KEY for a given MC BOX. However, you can set a single master-type key to be the MASTER KEY for multiple MC BOX units.

TOUCH SYSTEM KEY

You can delete the MASTER KEY by pressing the # key in the TOUCH SYSTEM KEY menu.

This means that there is no valid MASTER KEY, and the only way to access the manager functions is with the MASTER CODE.



N.B.: MODIFYING THE CONFIGURATION

Following the initial configuration, you may wish to change some of the selected options. Proceed as follows:

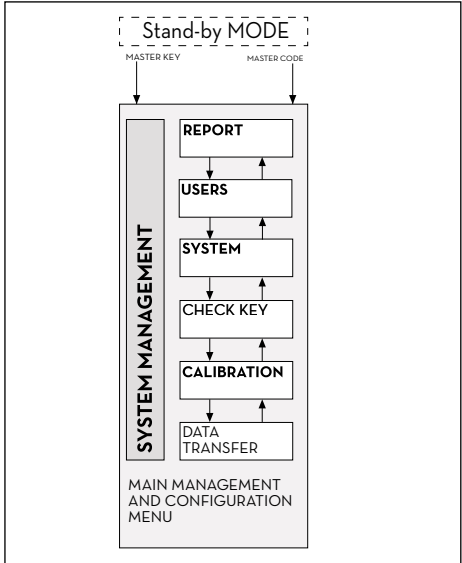
1. enter the CONFIGURATION menu;
2. confirm the options with ENTER (i.e. the ones you do NOT want to change) until you reach the option you wish to change;
3. scroll through the remaining operations to the end, confirming all options with ENTER until you reach the last one (NEW MASTER KEY);
4. quit the CONFIGURATION menu (if you don't wish to change the MASTER KEY) by pressing CANCEL.

17 SYSTEM MANAGEMENT

FOREWORD

The SYSTEM MANAGEMENT section allows the manager to complete routine AGILIS system management tasks.

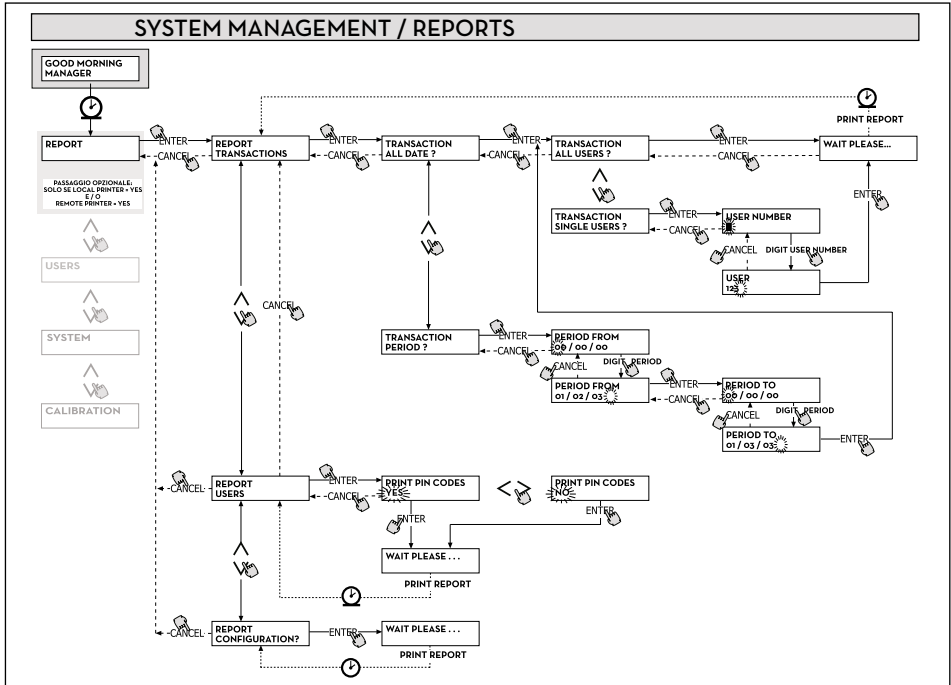
The SYSTEM MANAGEMENT section is divided into menus and submenus to enable quick access to the various options. The main menu has the six options described below



17.1 REPORT MENU

REPORT

Three types of report can be printed out on the remote printer (if available), which are accessed as shown in the following FLOW CHART



REPORT/TRANSACTION

This prints out all TRANSACTIONS in the AGILIS system memory on the remote printer (if available).



N.B.: AGILIS allows you to transfer the data from the MC BOX to a PC (running the necessary optional software) in a variety of ways (RS85 serial line + optional adapters, or MASTER KEY).



N.B.: if you want to print out transaction lines, you must do so before you transfer the data to the PC.

Transferring the data from the MC BOX to the PC automatically deletes the controller's memory. Transactions can be printed out as follows:

- in full, i.e. all transactions in memory (select: ALL DATE + ALL USERS);
- limited to a given period of time between two dates (select: PERIOD);
- limited to a single date (select: PERIOD, and enter the same date twice);
- limited to a single user (select: SINGLE USER) identified by his USER NUMBER (each user has a ID number).

The above limitations can also be applied in combination, so that you can print out all transactions for a single user over a given period of time, for instance.

SELF SERVICE 08:48:56 28-03-03
FR

TRANSACTION LIST

DATE : 28/03/03

TIME	USER	QUANTITY	NUMBER	VAL MON
(LITERS)				
08:24	001	6.26		
08:37	005	4.95		
08:37	001	4.16		
08:38	001	3.11		
08:38	002	5.97		
08:38	004	7.92		
08:39	005	1.86		
08:39	003	3.86		
08:39	002	1.86		

REPORT / USERS

Prints out the list of authorised users. Two types of printout are available:

1. PRINT CODE > YES: generates a list including all user PIN CODES.
2. PRINT CODE > NO: generates a list without user PIN CODES.



N.B.: the printout including PIN CODES must be considered confidential, to avoid the secret PIN CODES being divulged to unauthorised persons.

The following are listed for each user:

- USER NUMBER.
- USER NAME.
- PIN CODE.
- USER KEY (if available).

If a given user has only a key, the USER KEY entry will display an asterisk "*" and the PIN CODE will read "OOOO". If on the other hand a given user has only a PIN CODE, it will be different from "OOOO", and there will not be an asterisk in the USER KEY column.

REPORT / TOTALS

Prints out the GENERAL TOTAL, period total (TOTAL FROM XX/XX/XX) and USER totals.

GENERAL TOTAL (NOT RESETTABLE).

The total amount of fuel dispensed since initial installation. This total cannot be reset by the manager.

PERIOD TOTAL (RESETTABLE).

The total amount of fuel dispensed since the last reset. This is the sum of all USER totals.

USER TOTAL (RESETTABLE).

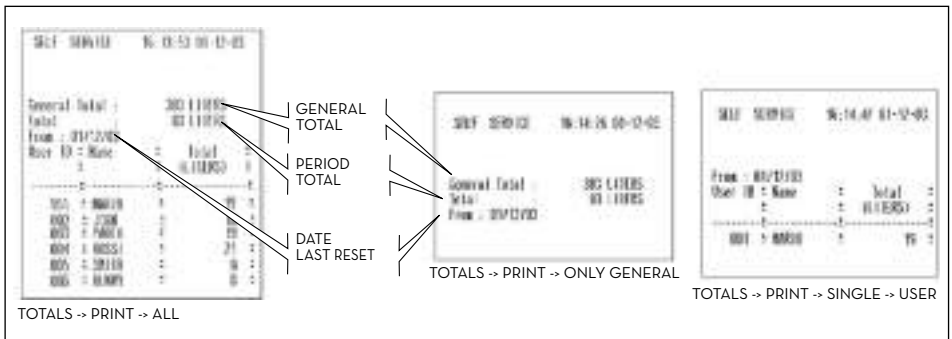
The total amount dispensed by a given user since the last time the period total was reset. An individual user total cannot be reset. All user totals are reset automatically when the period total is reset.

The TOTALS can be:

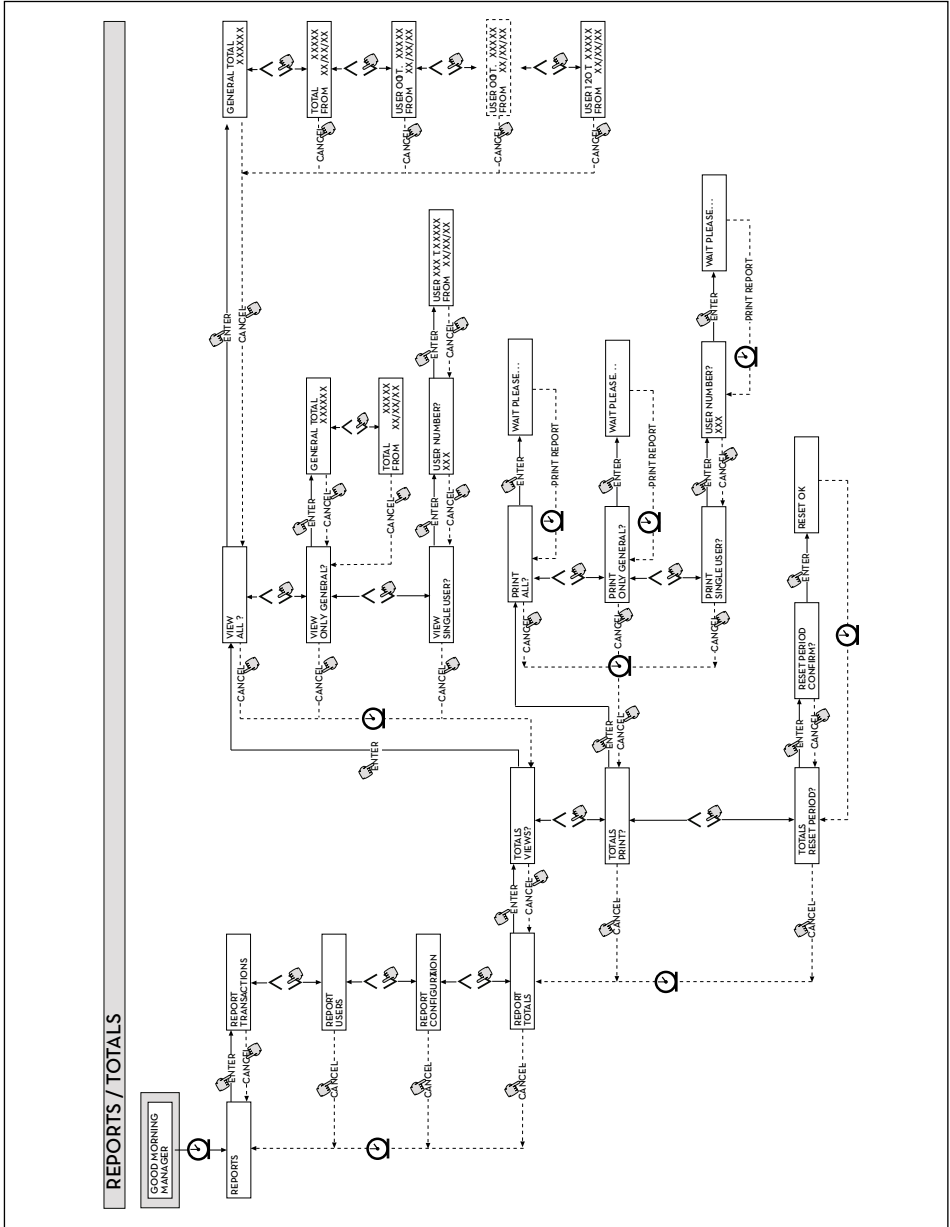
- Displayed
- Printed out

These options are available in the submenus:

- TOTALS VIEW? displays the various totals (general, period and user) on the unit's displays;
- TOTALS PRINT? prints out the various totals (general, period and user);
- TOTALS RESET PERIOD? resets the period total and consequently also the individual user totals.




We show the REPORTS/TOTALS flow chart below.



17.2 USER MENU

FOREWORD

Used to manage the users authorised to use the MC BOXac with 4 options in a single submenu.

 N.B.: if no users are authorised, only the user creation option (USER/ADD) is available.

USER/ADD

Creates new users (ADD) as shown in the following flow chart.

Creating a new user requires a set sequence of entries and selections

USER / NAME


The name of the user, consisting of 1 to 10 alphanumeric characters. OBLIGATORY INPUT

USER / PIN

The pin code for each user.

You are prompted USER PIN > YES / NO.

- USER PIN -> NO: the user is not given a pin code, but only the electronic key, and the system prompts for you to insert the key (see "ELECTRONIC KEY").
- USER PIN -> YES: enter the user's pin code (a 1- to 4-digit number).


 N.B.: you must always enter all 4 digits at this point. For instance, if you want to assign a user the pin code "4", you must enter "0004". The user need only enter the code "4" to complete a filling transaction.

If you enter a pin code already belonging to another user, AGILIS will refuse it and ask you to enter a new code.

ELECTRONIC KEY


You are prompted ELECTRONIC KEY > YES / NO.

ELECTRONIC KEY > YES: the system will display "TOUCH USER KEY" to prompt you to touch the key to the reader, and assign it to the user. The system will quit this step only when you touch a key to the reader, after which it prompts you to enter the 4-digit code affixed to the key itself. If the key in question has already been assigned to another user of the same MCBOXac, the system will refuse it and display the message "WARNING KEY ALREADY ASSIGNED".

 N.B.: you may only assign USER KEY type keys to users. You cannot assign a MASTER KEY in this procedure.

USER/NUMBER

A progressive number, from 1 to 250, assigned to each user.

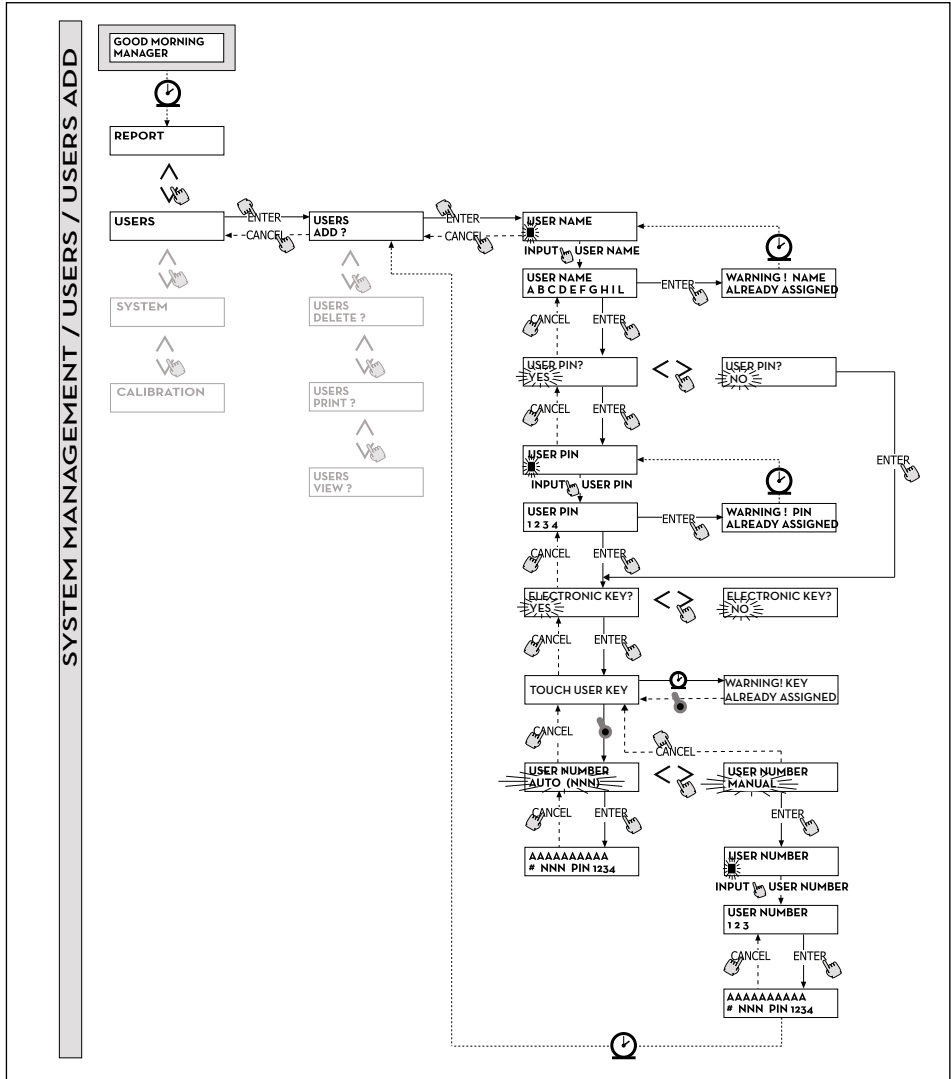
 N.B.: in contrast with the PIN CODE, the USER NUMBER is not confidential since it is no more than a number assigned to the user to facilitate user management activities (transaction printouts) for the manager.

You are prompted USER NUMBER > AUTO (NNN) / MANUAL.

- If you select USER NUMBER > AUTO (NNN), the user will be automatically given the displayed number (NNN), which is the lowest available number at that time, i.e. not yet assigned to a user.
- If you select USER NUMBER > MANUAL, you can enter any still unassigned USER NUMBER.
- If you enter a USER NUMBER already belonging to another user, MC BOXac will refuse it and ask you to enter a new one.

Once you have confirmed the automatic or manual option by pressing ENTER, the system will display all the new user's data for a few seconds, and then return to the USER / ADD menu.

- N.B.: the system does not allow you to modify user data partially. If the data assigned to the new user are incorrect, you must:
- cancel the new user (see par. USERS/DELETE);
 - re-enter the user with the correct data.



USERS/DELETE

Deletes authorised users (DELETE) as shown in the following flow chart. To select a user for deletion, enter his USER NUMBER. The system will display all the selected user's data and prompt you to confirm that you want to cancel him.



N.B.: you cannot restore a cancelled user in any other way than by creating a new user with his data.

labelling a user:

- prevents him from dispensing fuel with his PIN CODE or USER KEY;
- makes the USER NUMBER assigned to him available;
- makes his electronic key unusable until it is assigned to another user.

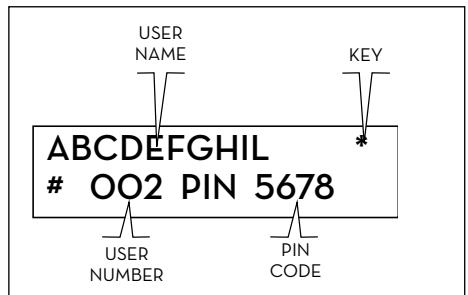
USERS / PRINT

Prints out the list of authorised users. The options and respective printouts are the same as those given under "REPORT MENU".

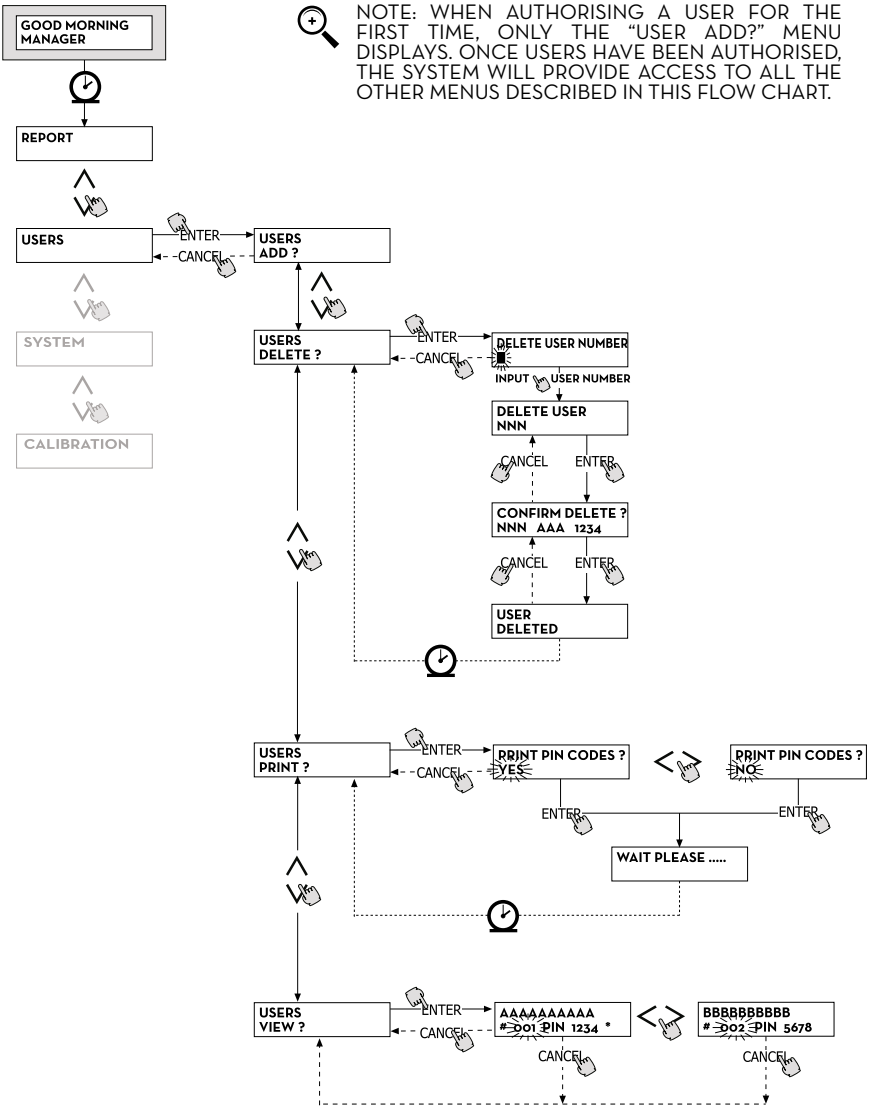
USERS / VIEW

Displays all authorised users. The following display for each user:

- USER NUMBER.
- USER NAME.
- PIN CODE.
- KEY (if available).



SYSTEM MANAGEMENT / USERS / DELETE, PRINT, VIEW



NOTE: WHEN AUTHORISING A USER FOR THE FIRST TIME, ONLY THE "USER ADD?" MENU DISPLAYS. ONCE USERS HAVE BEEN AUTHORISED, THE SYSTEM WILL PROVIDE ACCESS TO ALL THE OTHER MENUS DESCRIBED IN THIS FLOW CHART.

17.3 SYSTEM MENU

FOREWORD

Accesses the SYSTEM CONFIGURATION options (typical of the initial installation procedure) as described in par. 15, as well as a submenu with the following 5 options:

SYSTEM / SERIAL NUMBER

Displays the AGILIS controller board's SERIAL NUMBER.



N.B.: this is the SERIAL NUMBER of the controller board and NOT that of the unit as a whole, which is given on the NAMEPLATE on the unit's housing.

The AGILIS board's s/n can be displayed in two other ways, which do NOT require the MASTER CODE or MASTER KEY:

1. Turn the unit off and on again with its master power switch; the s/n displays for a few seconds during the BOOT process.
2. From the ACCESS CONTROL section:
 - press the key combination "# + 9"; the system will display the s/n.

SYSTEM / MEMORY

Accesses a submenu with the two following options for managing the internal memory of the AGILIS controller.

MC BOX SYSTEM / MEMORY / VIEW

Displays how many memory locations are already used out of the the total available (255). Used memory locations become free again in the following cases:

- the data stored in the AGILIS memory has been transferred to the MASTER KEY, for downloading to the PC with the optional software. This is done by the manager at his discretion.
- the data in the AGILIS unit's internal memory is downloaded to the PC via RS485. This happens automatically every few tens of seconds (on condition that the necessary software is running on the PC)



N.B.: transaction printouts are not considered data transfers, and hence do not free up the used memory locations.

If neither of the above occur, the memory will fill up completely (MC BOX displays: USED MEMORY 255/255). When this happens, the MC BOX will no longer accept new transactions, and displays the message "FULL MEMORY".

This situation must be remedied by the Manager, as follows:

- by downloading the data to the MASTER KEY;
- by restoring the RS 485 connection to the PC;
- by forcibly cleaning out the used memory locations with the MEMORY RESET option.



CAUTION: once the transactions have been deleted from the internal memory with a MEMORY RESET, they are permanently lost and cannot be recovered by the manager.

SYSTEM / MEMORY / RESET

Makes the used memory locations available again for logging new filling transactions. This option can also be used when the memory is completely full.



N.B.: if the manager runs a MEMORY RESET, the deleted transactions will no longer be available for printing out or transferring to another device. The MEMORY RESET option is thus for use only when absolutely necessary, and should be preceded by printing out all the saved transactions before deleting them irreversibly.

SYSTEM / DATA / TIME

Sets the system date and time, for logging with the transactions.

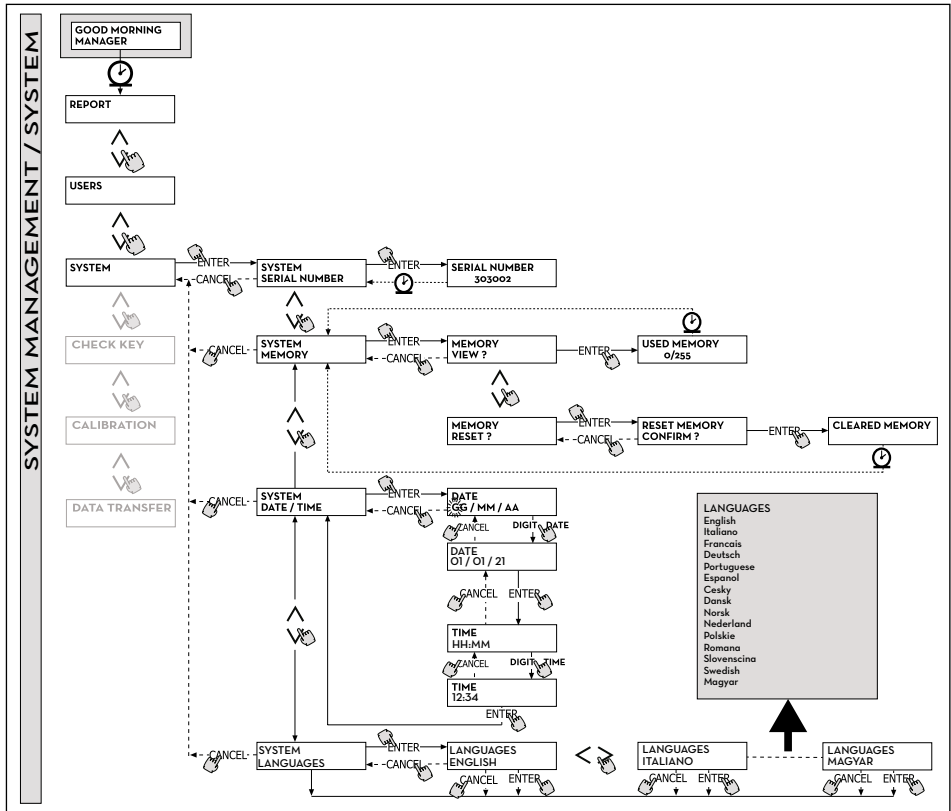
N.B.: the system has a perpetual calendar which automatically changes the year and also accounts for leap years.

The calendar does NOT change between summer and winter time.

SYSTEM / LANGUAGE

The Language Menu selects the interface language out of those available in the controller.

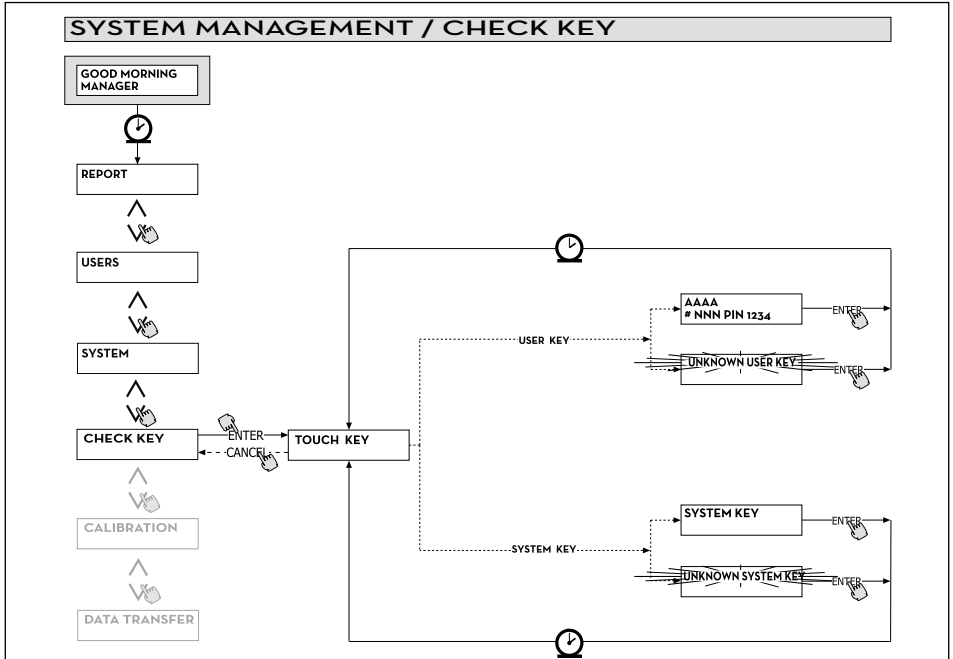
We show the SYSTEM flow chart below.



17.4 CHECK KEY

FOREWORD

Used (by the Manager only) to check whether a key is authorised on a given MC BOX, and to identify the user to whom it is assigned. When AGILIS displays "TOUCH KEY", simply touch the key to the reader for the system to recognise it. The check can have four possible outcomes. We show the CHECK KEY flow chart below.



If the key is a MASTER KEY, the display reads:

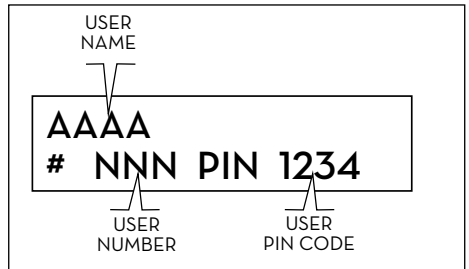
1. "UNKNOWN SYSTEM KEY" if it is NOT authorised as the master key for the MC BOX in question
2. "SYSTEM KEY" if it is authorised as the master key for the MC BOX in question.



N.B.: note that there is only one MASTER KEY per unit, you cannot have two master keys for a single MC BOX. However, you can set a single master-type key to be the MASTER KEY for multiple MC BOX units.

If the key is a USER KEY, the display reads:

1. "UNKNOWN USER KEY" if the key is NOT authorised for use with the unit (i.e. it is not assigned to any user).
2. The system displays the user data as shown if the key is recognised.



17.5 CALIBRATION

FOREWORD

Accesses a submenu with two options, for checking or modifying the CALIBRATION of the LITER COUNTER/PULSER.

CALIBRATION VIEW

Displays the current CALIBRATION FACTOR. The AGILIS MC BOXac must be calibrated for the liter counter in use.

Before it is calibrated, the factor displays as "K FAC 1.0000".

After calibration, the K FAC will no longer be 1.0000



NOTE: calibration serves to optimise the precision of the liter counter. After calibration, the K FAC will be different from 1.0000, normally within 5% of the default value, i.e. in the range 0.9500 to 1.0500.

Larger deviations may indicate that the calibration procedure was not run properly.

CALIBRATION MODIFY

Accesses a submenu with the two following options for calibrating the liter counter.

CALIBRATION/ DIRECT

DIRECT calibration sets the K FACTOR directly.

This method can be used to correct the calibration factor by a known percentage, to compensate for an average error calculated over a number of transactions.



N.B.: always start with the current value of the K FACTOR to calculate the corrected value.

For instance, if the current value is 1.0120 (resulting from a previous calibration, since the factory setting is 1.0000) and you find that:

- the liter counter counts 1.5 % on average more than the "real" value, the new K FACTOR value must be calculated as follows to compensate for the error:

$$K \text{ FACT (new)} = 1.0120 * (1 - (1.5/100)) = 0.9968$$

- the liter counter counts 0.8 % on average less than the "real" value, the new K FACTOR value must be calculated as follows to compensate for the error:

$$K \text{ FACT (new)} = 1.0120 * (1 + 0.8/100) = 1.0200$$

CALIBRATION/ BY DISPENSING

The BY DISPENSING method calibrates the liter counter by dispensing fuel into a SAMPLE CONTAINER.

This is the most practical and quickest method, since it does not require the user to make any calculations.

The calibration transaction can be interrupted and resumed as convenient, and can be considered completed when the level is visible in the graduated section of the sample container.

Press ENTER to confirm completion of the calibration transaction.




N.B.: to obtain a good calibration, you must use a precise sample container of capacity no less than 20 liters, and in particular take care to:

- purge all air from the pump, fuel lines and liter counter itself, by dispensing fuel until the flow is full and steady.
- Stop the flow by closing the nozzle without shutting off the pump.
- Do not reduce the flow to reach the graduated section of the container.

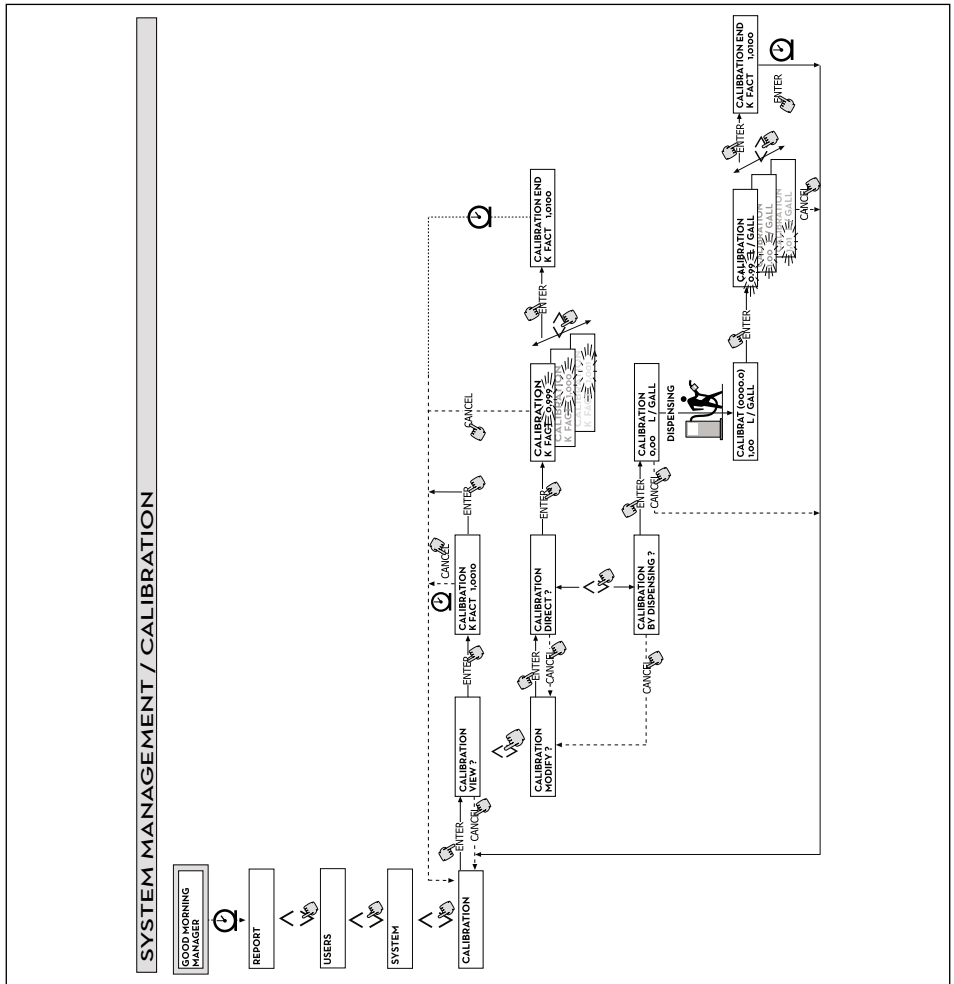
The CORRECT TECHNIQUE CONSISTS IN STARTING AND STOPPING AT A CONSTANT FLOW RATE, UNTIL YOU REACH THE DESIRED LEVEL, USING THE MINIMUM NUMBER OF STARTS AND STOPS

If the value indicated by the MC BOX is different from the amount in the sample container (REAL VALUE), correct the value shown by the MC BOX until it matches the REAL VALUE.
 As soon as you press ENTER to confirm the corrected value, the system calculates the new calibration factor (K factor) and displays it for a few seconds.
 The system will now use the new calibration factor.

 N.B.: one dispensing operation is enough to obtain definitive on-site calibration of the liter counter. Once calibration is completed, we recommend checking the result to make sure that the liter counter is now dispensing fuel precisely.

To do so, run a normal transaction with a user code (not the master code).
 We show the CALIBRATION flow chart below.

EN



17.6 DATA TRANSFER

FOREWORD

Transfers the transaction data from the AGILIS's internal memory to the MASTER KEY. You can then use the key to transfer the data to a PC with a KEY READER, which must be running the AGILIS SELF SERVICE MANAGEMENT software.

 N.B.: for the installation of the program and how to download the data to a PC, refer to the manual supplied with the optional AGILIS SELF SERVICE MANAGEMENT software.

As soon as the key is touched to the reader, the system displays one of the following messages:


1. UNKNOWN MASTER KEY

The key is a USER KEY, or a MASTER KEY, but not authorised for the MC BOX in question.

2. KEEP IN PLACE / WAIT

This message displays when ALL the following conditions are satisfied:

- the key is the MASTER for the unit in question;
- the MC BOX has data in memory that have not yet been transferred;
- the key is EMPTY, i.e. it has already transferred all previously downloaded data to the PC.


 N.B.: the MASTER KEY is EMPTY when it has NO TRANSACTION DATA in memory. The master key is FULL ("FULL SYSTEM KEY" displays) even if it has ONLY ONE transaction in memory. If the key is used to download data from an AGILIS unit (any number of transaction, from 1 to 255), its status changes from EMPTY to FULL, and no other transactions can be downloaded to it.

To download more transactions from the MC BOX to the PC using the key, you must:

- download the data in the key's memory to the PC; the key is now EMPTY again;
- download the new transaction data from the AGILIS unit to the key;
- download the new data from the key to the PC.

A single key can be authorised as the MASTER KEY for a number of filling stations. However, the key can only be used to transfer data to the PC from ONE FILLING STATION AT A TIME.

When the data has finished transferring from the MC BOX to the key, the system briefly displays the result (OK or FAILED). Only if the result is OK does the key's status change to FULL MEMORY KEY, otherwise it remains EMPTY and you can try to transfer the data again.

 N.B.: the data transfer from the MC BOX to the key can last from a few seconds to several minutes, depending on the number of transactions. To ensure that the transfer works properly, you must keep the key touched to the reader until the end-of-procedure message displays; moving the key during the transfer process will invalidate the procedure.

FULL MASTER KEY

This message indicates that the key is FULL and you must download its data to the PC. Two situations may occur:

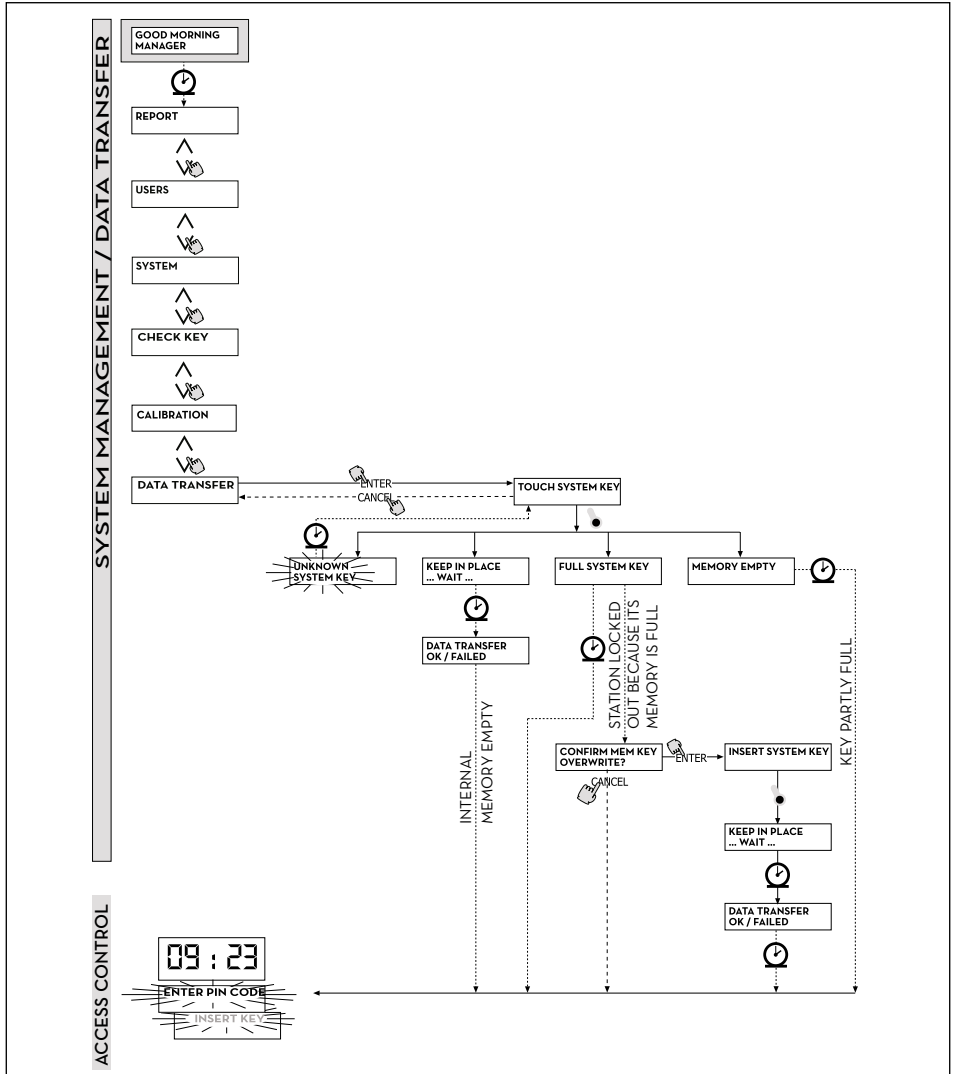
1. the memory of the AGILIS controller is NOT FULL; less than 255 transactions are in the unit's memory. In this case, even if you cannot download its memory, you can still run transactions until you reach the 255 transaction limit;
2. the memory of the controller is FULL; 255 transactions are in the unit's memory and they have NOT YET been downloaded to the key. In this case, no further transactions can be run until the unit's memory has been downloaded to the key. You will be prompted "CONFIRM M. KEY / OVERWRITE?". If you confirm (press ENTER), the system will write the 255 new transactions over any data already on the key, even if it has not yet been transferred to the PC.

🔍 N.B.: the overwritten transactions will be lost, but the MC BOX until will be able to dispense fuel again.

MEMORY EMPTY

This message indicates that the MC BOX has no data to transfer and its memory is empty. We show the DATA TRANSFER flow chart below.

EN



17.7 DISPENSING

FOREWORD


The DISPENSING section is used to dispense fuel.

As soon as a user is recognised, and after any optional inputs, the system enables dispensing.

The NUMERIC displays goes from displaying the time to displaying the amount of fuel dispensed, displaying “000.0” or “00.00” depending on the number of decimal digits selected in the configuration procedure.


The ALPHANUMERIC display shows the USER NUMBER and flashes between:

- the UNIT (LITERS or GALLONS);
- The message “DISPENSING”.


 N.B.: the flashing “DISPENSING” message indicates that dispensing is enabled and that the pump will start running as soon as the nozzle is taken out of its holder.

Once the message “DISPENSING” displays, the user has a limited time within which to start dispensing fuel (see the START TIME OUT parameter in the CONFIGURATION section). If this time expires without dispensing starting, the pump is disabled and the display returns to prompting for a PIN CODE or KEY.

The dispensing operation may be freely interrupted and resumed. However, if the interruption lasts for more than a given time (see the FILLING TIME OUT parameter in the CONFIGURATION section), the pump is disabled. The pump stops running at the end of the transaction when the nozzle is restored to its holder.

 N.B.: if necessary, you can stop the pump without replacing the nozzle by pressing STOP.


If connected to a remote printer, a report line will print out automatically at the end of each transaction, regardless of whether the configuration parameter TICKET RECEIPT has been set to AUTO or ON REQUEST.

 N.B.: if the system has already returned to the LEVEL CONTROL section, you must return to the ACCESS CONTROL section by pressing STOP before you can print out a ticket manually.


17.8 DISPENSING WITH PRESET

FOREWORD

Before starting to dispense fuel, if the system has already enabled the pump and the message “DISPENSING” is flashing on the display, the user can enter a PRESET value on the keypad

 N.B.: you can set a value of 1 to 999.9 L/Gal if a decimal digit is available, otherwise 1 to 9999 L/Gal

The pump is temporarily disabled until the entered value is confirmed by pressing ENTER. The ALPHANUMERIC display will display the preset value while fuel is being dispensed

 N.B.: dispensing stop automatically when the preset amount is reached. Dispensing cannot be continued manually, since the pump is disabled and the ticket is printed out (when set to AUTO or requested by the user) when the preset amount is reached.

17.9 OPTIONAL INPUTS

FOREWORD

Before starting to dispense fuel, depending on the SYSTEM CONFIGURATION, the user may be prompted to enter the following data.

REGISTRATION NUMBER

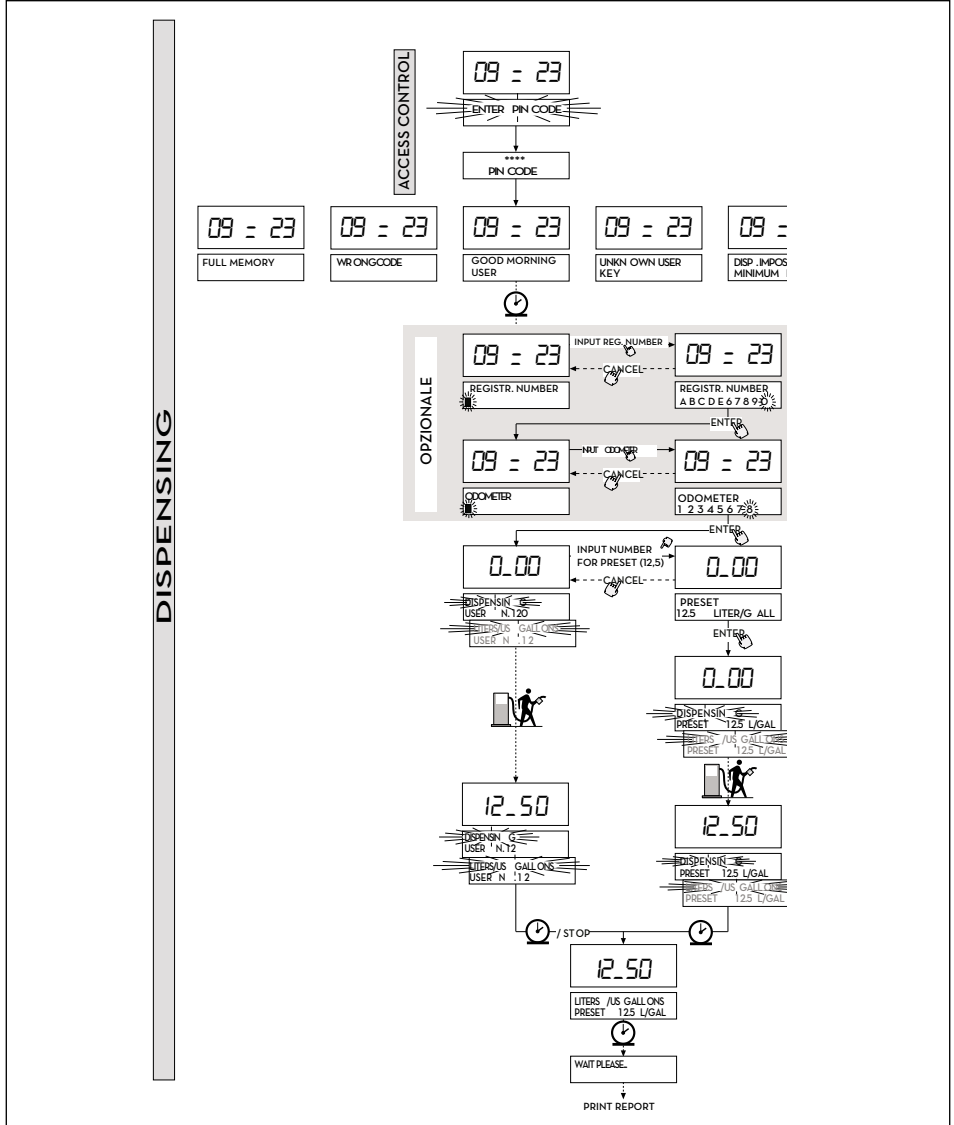
This is the registration (or ID number) of the vehicle being filled. You can enter a 10 character alphanumeric string.

The user must enter at least 1 character to continue.

ODOMETER

This is the MILEAGE of the vehicle being filled.
You can enter a 6 character numeric string. The user must enter at least 1 digit to continue.

EN



17.10 DISPENSING - MESSAGE

FOREWORD

As soon as a USER enters his USER PIN CODE or touches his USER KEY to the unit's reader, the system checks his authorisation in the ACCESS CONTROL section and displays one of the following messages:

GOOD MORNING "USER"

The user has touched an authorised USER KEY to the reader or entered an authorised USER PIN CODE. The system recognises him and displays the USER name with which he is registered

UNKNOWN USER KEY

The user has touched an unauthorised USER KEY to the reader and the transaction is not allowed.



N.B.: the fact that the system displays this message means that the key was read correctly, but its number is not authorised for the AGILIS unit in question.

WRONG CODE

The user has entered an unauthorised USER PIN CODE on the AGILIS unit and the transaction is not allowed. After a few seconds the message disappears and the user can enter his code again.

DISPENSING IMPOSSIBLE/ MINIMUM LEVEL

The fuel tank level is below the minimum and the transaction cannot be completed. This only happens when the level contact is connected to an external level sensor.

FULL MEMORY

The MC BOX's memory is full and the transaction cannot be completed.



N.B.: the user must contact the system manager to enable dispensing.

The Manager can do this in three ways:

1. transfer the data to the MASTER KEY (as described in the DATA TRANSFER paragraph).
2. If the MC BOX is connected to a PC via RS 485, restore the connection, launch the AGILIS SELF SERVICE MANAGEMENT option and wait for the system to automatically download the data from the MC BOX's memory.
3. If neither of the above options are available, the manager can run a MEMORY RESET (see the SYSTEM MENU section).

18 MAINTENANCE

18.1 ROUTINE MAINTENANCE

The MC BOX does not USUALLY require any ROUTINE maintenance.

18.2 EXTRAORDINARY MAINTENANCE



CAUTION: maintenance of the electrical parts can be performed only by a qualified electrician or electronics engineer.

Before performing any maintenance make sure to unplug the device from the power supply to turn it off and isolate it from the mains.

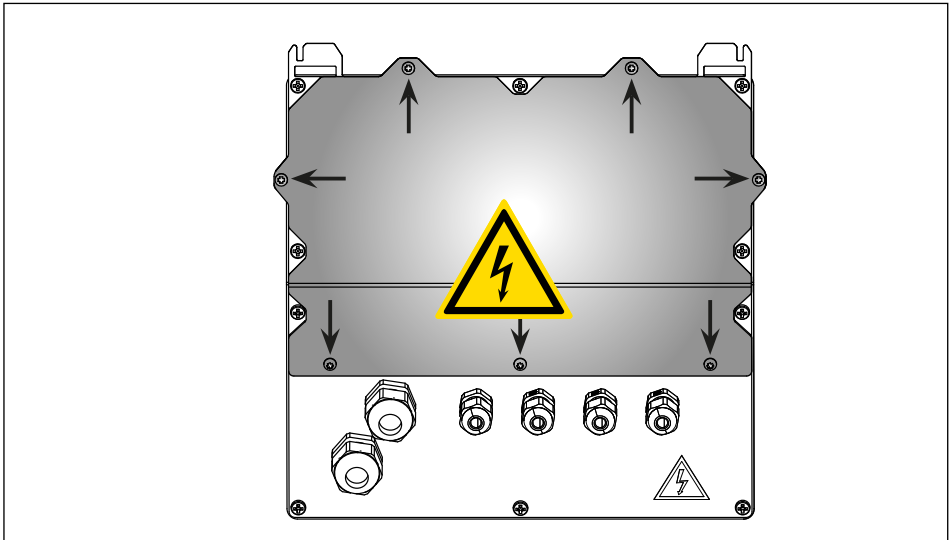
If the device is sold without a cable, check from time to time that the circuit is grounded in accordance with current regulations.

- Checking the fuses: to access the fuses, open the unit and access the components that are live during normal use. Disconnect the unit from the mains power supply to allow this to be done safely.

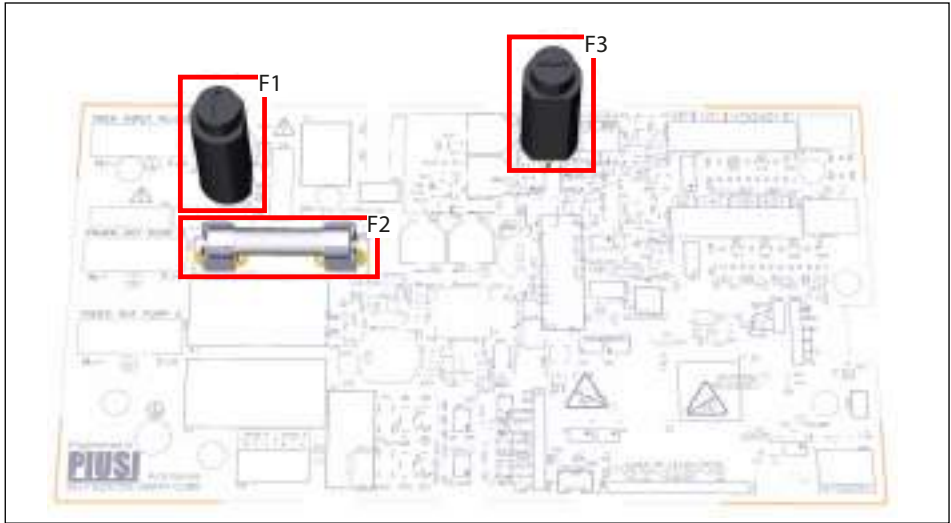
18.3 CHECK AND REPLACEMENT OF FUSES

For checking and replacing fuses on electronic boards:

1. Disconnect the unit's main power supply.
2. Open the MC BOXac AGILIS door to access the controller.
3. Loosen the screws of the metal rear panel to access the circuit boards compartment.



4. Check the condition of the 3 fuses and replace them if necessary



- F1 800 mA T (time delay) power supply fuse on AC supply input.
 - F2 20 A T (time delay) motor fuse.
 - F3 800 mA T (time delay) power supply fuse on the AC/DC converter output.
5. Tighten the screws of the metal rear panel to close the circuit boards compartment and reconnect the power supply.

18.4 FIRMWARE UPDATE

FW UPDATE MODE

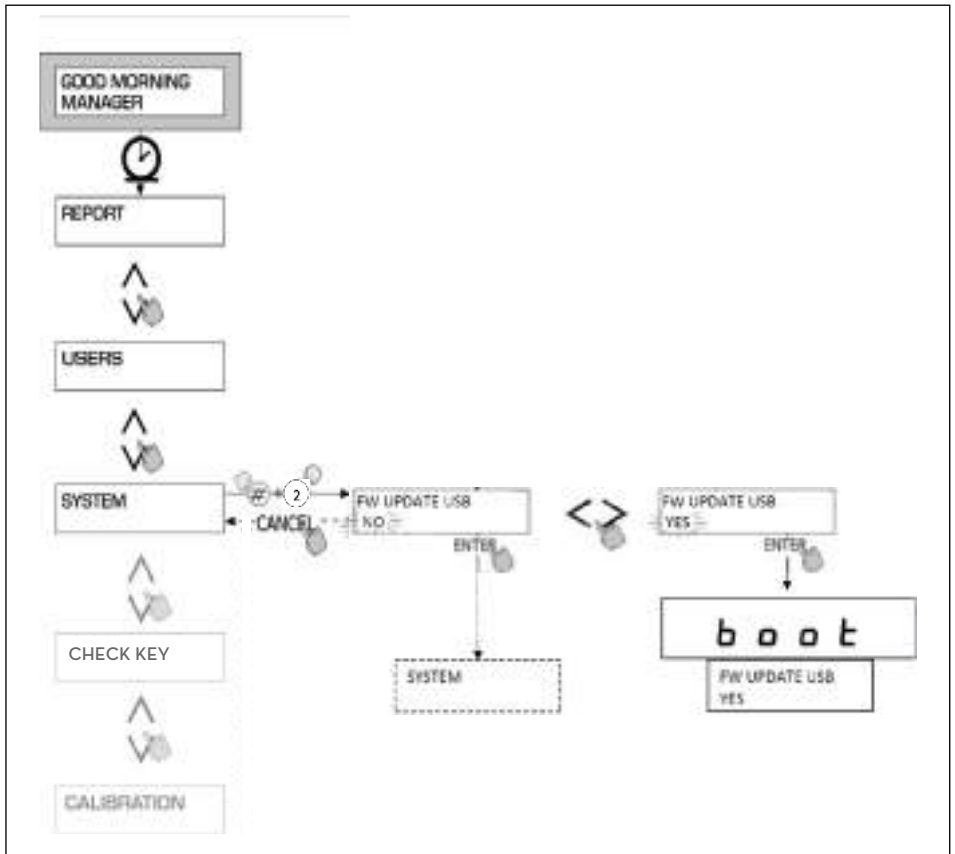
This option prepares the controller for a firmware update (resident software) via a USB cable connection to a PC. This is something that most likely will never need to be done during the unit's lifetime.

Access the UPDATE FIRMWARE menu by pressing the key combination # + 2 when in the SYSTEM menu to enter the advanced options menu.

DEFAULT value: NO

Values: YES (enters FW UPDATE MODE).

EN



19 TROUBLESHOOTING

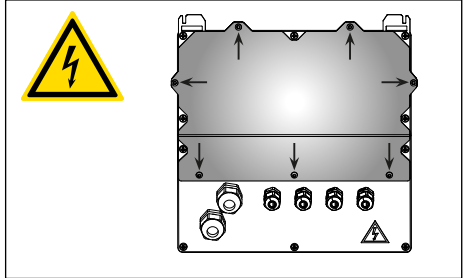
PROBLEM	CAUSES	SOLUTIONS
The MC BOX does not switch on	Lack of power due to: <ul style="list-style-type: none"> • Incorrect connections. • Upstream circuit breaker set to OFF. • Power supply fuse blown. 	<ul style="list-style-type: none"> • Check connections • Set the circuit breaker to ON • Check fuse
A driver with an electronic key is not recognised	The electronic key has not been associated by the MANAGER.	The system MANAGER associates the key to the driver
	The electronic key has been damaged and is no longer recognised by the system.	Change the electronic key. The system manager will also have to delete the old key's code and assign the new key to the user.
The motor does not start	Has not been connected correctly to the terminals.	Check connections, or (if present) check that the motor switch is set to the ON position.
Does not count during dispensing	The Pulser that emits the counting signals is incorrectly connected.	Check connections
	The Pulser that emits the counting signals is NOT compatible with the electronics.	The electronics are designed to receive a "voltage free contact" or "Open Collector" signal at input. If the input signal is an incompatible voltage signal, in addition to the malfunction the electronic board is likely to be damaged.
	Pulser board damaged.	Replace Pulser board.
The counting is not accurate	System is NOT calibrated.	Calibrate the system according to the procedure
The count is not accurate even after calibration, or is only accurate at low flow rates	The signal coming from the Pulser is outside the ranges compatible with the electronics.	The pulser signal must have a frequency of at most 300 Hz and Duty Cycle from 20% to 80%. Beyond these ranges, the system does not process the received data correctly. The system must be set within the correct ranges, interposing appropriate electronic interfacing equipment if needed (contact the Technical Assistance service for these options).
DISPENSING NOT POSSIBLE due to:		
<ul style="list-style-type: none"> - Damaged keypad. - Display not working. - i-button key not working - Nozzle contact not working 	Wear, accidental damage, etc..	Dispense the fuel in EMERGENCY mode in MANUAL MODE. See instructions on accessing the selection DIP SWITCHES



CAUTION:

ELECTRICAL HAZARD!

1. Contact a specialised electrician or electronics technician.
2. Shut off power to the unit.
3. Open the controller board compartment.
4. Identify the DIP SWITCH shown below.
5. Use a small flathead screwdriver to remove the protective film on the DIP SWITCH (if present).
6. Set the DIP SWITCH to ON "MANUAL MODE".
7. Close the compartment.
8. Restore power.
9. The upper display will show only 4 hyphens "- - - -", while the lower one will read "MANUAL MODE".
 - On models with a nozzle contact, the unit will start dispensing when the nozzle is taken out of its holder.
 - On models without nozzle contact, the pump is always enabled in this mode and is interrupted differently (for instance with the pump switch, as on AGILIS models).



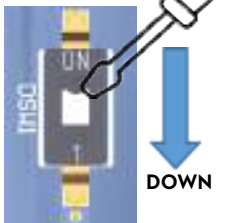
N.B.: Transactions completed in this mode are not logged or metered in any way



AUTOMATIC MODE

(factory setting)

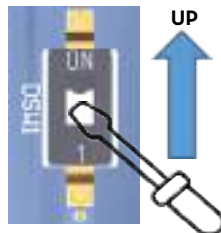
Dip switch in position 1



MANUAL MODE

(EMERGENCY dispensing without access control, metering or memorisation)

Dip switch in position ON



20 SCRAPPING AND DISPOSAL

FOREWORD

In case the system should be demolished, its parts must be given to companies specialised in industrial waste disposal and recycling; in particular:

PACKAGING DISPOSAL

The package is made of biodegradable cardboard that can be consigned for sorted waste collection.

DISPOSAL OF METAL PARTS

The metal components, both painted and in stainless steel, are usually recycled by companies that are specialised in the metal-scraping industry.

DISPOSAL OF ELECTRICAL AND ELECTRONIC EQUIPMENT

Disposal of waste electrical and electronic equipment must be handled by specialised recycling and disposal companies in compliance with the provisions of directive 2012/19/EU.

It is strictly prohibited to discard waste electrical and electronic equipment (WEEE) as household waste. Such wastes must be disposed of separately.

Any hazardous substances in the electrical and electronic appliances and/or the misuse of such appliances can have potentially serious consequences for the environment and human health.

Unlawful disposal of WEEE may result in application of the penalties provided for in law.

ENVIRONMENTAL INFORMATION FOR CUSTOMERS RESIDENT IN THE EUROPEAN UNION

European Directive 2012/19/EU requires that equipment bearing this symbol on the product and/or its packaging must not be disposed of with unsorted municipal waste.

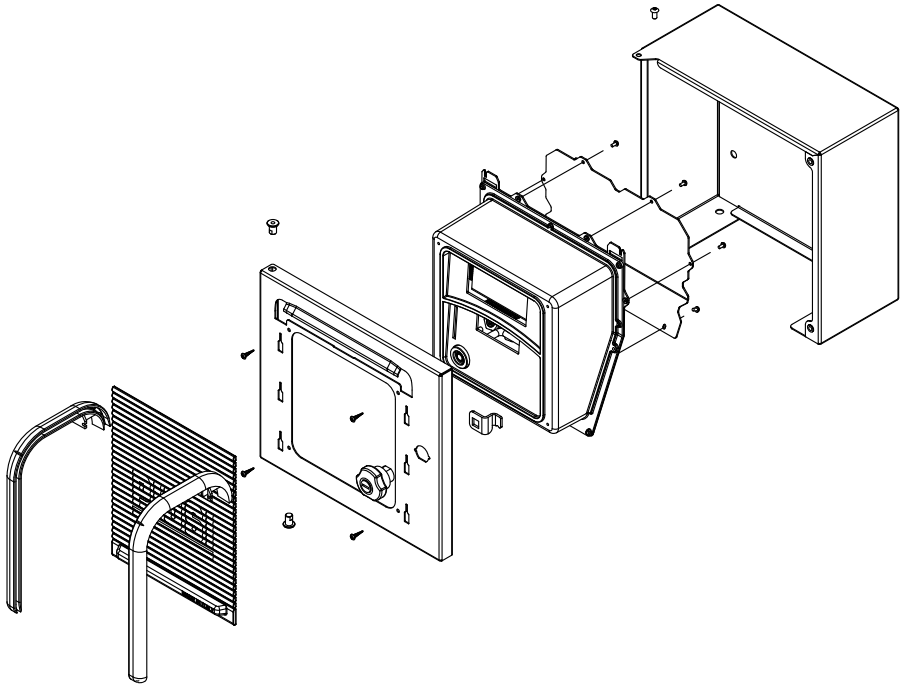


The symbol indicates that this product must not be disposed of as household waste. It is your responsibility to dispose of this and other electric and electronic equipment via designated collection facilities appointed by the government or local authorities.

DISPOSAL OF OTHER PARTS

The disposal of other parts such as pipes, rubber seals, plastic components and cables should be entrusted to companies specialised in the disposal of industrial wastes.

21 REPLACEMENT PARTS TABLE





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